

## SABIC Innovative Plastics LNP Thermocomp RF0057E PA 66 (Asia Pacific)

Category : Polymer , Thermoplastic , Nylon , Nylon 66

### Material Notes:

LNP\* Thermocomp\* RF0057E is a compound based on Nylon 66 resin containing Glass Fiber, Flame Retardant. Added features of this material include: Non-Brominated & Non-Chlorinated Flame Retardant. This data was supplied by SABIC-IP for the Asia Pacific region.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-LNP-Thermocomp-RF0057E-PA-66-Asia-Pacific.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-LNP-Thermocomp-RF0057E-PA-66-Asia-Pacific.php)

| Physical Properties         | Metric                                   | English                                  | Comments |
|-----------------------------|------------------------------------------|------------------------------------------|----------|
| Density                     | 1.39 g/cc                                | 0.0502 lb/in <sup>3</sup>                | ISO 1183 |
| Linear Mold Shrinkage, Flow | 0.0020 - 0.0040 cm/cm<br>@Time 86400 sec | 0.0020 - 0.0040 in/in<br>@Time 24.0 hour | ISO 294  |

| Mechanical Properties        | Metric                                             | English                                             | Comments            |
|------------------------------|----------------------------------------------------|-----------------------------------------------------|---------------------|
| Tensile Strength at Break    | 130 MPa                                            | 18900 psi                                           | 5 mm/min; ISO 527   |
| Elongation at Break          | 2.4 %                                              | 2.4 %                                               | 5 mm/min; ISO 527   |
| Tensile Modulus              | 9.40 GPa                                           | 1360 ksi                                            | 1 mm/min; ISO 527   |
| Flexural Yield Strength      | 190 MPa                                            | 27600 psi                                           | 2 mm/min; ISO 178   |
| Flexural Modulus             | 8.00 GPa                                           | 1160 ksi                                            | 2 mm/min; ISO 178   |
| Izod Impact, Notched (ISO)   | 7.00 kJ/m <sup>2</sup><br>@Temperature 23.0<br>Â°C | 3.33 ft-lb/in <sup>2</sup><br>@Temperature 73.4 Â°F | 80*10*4; ISO 180/1A |
| Izod Impact, Unnotched (ISO) | 45.0 kJ/m <sup>2</sup><br>@Temperature 23.0<br>Â°C | 21.4 ft-lb/in <sup>2</sup><br>@Temperature 73.4 Â°F | 80*10*4; ISO 180/1U |

| Thermal Properties                          | Metric     | English    | Comments                         |
|---------------------------------------------|------------|------------|----------------------------------|
| Hot Ball Pressure Test                      | <= 240 Â°C | <= 464 Â°F | IEC 60695-10-2                   |
| Deflection Temperature at 1.8 MPa (264 psi) | 240 Â°C    | 464 Â°F    | Flatw 80*10*4 sp=64mm; ISO 75/Af |
| UL RTI, Electrical                          | 140 Â°C    | 284 Â°F    | UL 746B                          |
| UL RTI, Mechanical with Impact              | 110 Â°C    | 230 Â°F    | UL 746B                          |
| UL RTI, Mechanical without Impact           | 140 Â°C    | 284 Â°F    | UL 746B                          |
|                                             | V-0        | V-0        |                                  |

| Thermal Properties | Metric              | English              | Comments                                           |
|--------------------|---------------------|----------------------|----------------------------------------------------|
|                    | 5VA                 | 5VA                  | UL 94                                              |
|                    | @Thickness 1.60 mm  | @Thickness 0.0630 in |                                                    |
| Glow Wire Test     | 775 Â°C             | 1430 Â°F             | Glow Wire Ignitability Temperature; IEC 60695-2-13 |
|                    | @Thickness 0.400 mm | @Thickness 0.0157 in |                                                    |
|                    | 775 Â°C             | 1430 Â°F             | Glow Wire Ignitability Temperature; IEC 60695-2-13 |
|                    | @Thickness 1.00 mm  | @Thickness 0.0394 in |                                                    |
|                    | 775 Â°C             | 1430 Â°F             | Glow Wire Ignitability Temperature; IEC 60695-2-13 |
|                    | @Thickness 1.50 mm  | @Thickness 0.0591 in |                                                    |
|                    | 825 Â°C             | 1520 Â°F             | Glow Wire Ignitability Temperature; IEC 60695-2-13 |
|                    | @Thickness 3.00 mm  | @Thickness 0.118 in  |                                                    |
|                    | 960 Â°C             | 1760 Â°F             | Glow Wire Flammability Index; IEC 60695-2-12       |
|                    | @Thickness 0.400 mm | @Thickness 0.0157 in |                                                    |

| Electrical Properties      | Metric             | English              | Comments                     |
|----------------------------|--------------------|----------------------|------------------------------|
| Volume Resistivity         | 1.00e+12 ohm-cm    | 1.00e+12 ohm-cm      | ASTM D 257                   |
| Dielectric Strength        | 16.0 kV/mm         | 406 kV/in            | in air; ASTM D 149           |
|                            | @Thickness 1.60 mm | @Thickness 0.0630 in |                              |
| Comparative Tracking Index | 600 V              | 600 V                | IEC 60112                    |
| Hot Wire Ignition, HWI     | >= 120 sec         | >= 120 sec           | PLC code 0; UL 746A          |
| High Amp Arc Ignition, HAI | >= 120 arcs        | >= 120 arcs          | surface, PLC code 0; UL 746A |

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