

SABIC Innovative Plastics Lexan® 104R PC (Asia Pacific)

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

LEXAN 104R is a high viscosity multi purpose grade. FDA food contact compliant in limited colors. Effective January 15th, 2007 this grade is no longer supported with biocompatibility information and should not be used for medical applications which require biocompatibility.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-104R-PC-Asia-Pacific.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D792
Density	1.19 g/cc	0.0430 lb/in ³	ASTM D792
Water Absorption	0.15 % @Time 86400 sec	0.15 % @Time 24.0 hour	ASTM D570
Moisture Absorption at Equilibrium	0.35 %	0.35 %	ASTM D570
	0.58 % @Temperature 100 °C	0.58 % @Temperature 212 °F	ASTM D570
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm @Thickness 3.20 mm	0.0050 - 0.0070 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	7.0 g/10 min @Load 1.20 kg, Temperature 300 °C	7.0 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	70	70	ASTM D785
Hardness, Rockwell R	118	118	ASTM D785
Tensile Strength at Break	68.0 MPa	9860 psi	Type I, 50 mm/min; ASTM D638
Tensile Strength, Yield	62.0 MPa	8990 psi	Type I, 50 mm/min; ASTM D638
Elongation at Break	135 %	135 %	Type I, 50 mm/min; ASTM D638
Elongation at Yield	7.0 %	7.0 %	Type I, 50 mm/min; ASTM D638
Flexural Yield Strength	97.0 MPa	14100 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.34 GPa	339 ksi	1.3 mm/min, 50 mm span; ASTM D790

Izod Impact, Notched Mechanical Properties	9.07 J/cm Metric	17.0 ft-lb/in English	ASTM D256 Comments
Izod Impact, Unnotched	32.04 J/cm	60.02 ft-lb/in	ASTM D4812
Tensile Impact Strength	630 kJ/m ²	300 ft-lb/in ²	Type S; ASTM D1822
Dart Drop, Total Energy	169 J	125 ft-lb	ASTM D3029
Taber Abrasion, mg/1000 Cycles	10	10	CS-17, 1 kg; ASTM D1044

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	68.4 µm/m-°C @Temperature -40.0 - 95.0 °C	38.0 µin/in-°F @Temperature -40.0 - 203 °F	ASTM E 831
Specific Heat Capacity	1.25 J/g-°C	0.299 BTU/lb-°F	ASTM C351
Thermal Conductivity	0.190 W/m-K	1.32 BTU-in/hr-ft ² -°F	ASTM C177
Deflection Temperature at 0.46 MPa (66 psi)	137 °C @Thickness 6.40 mm	279 °F @Thickness 0.252 in	unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	132 °C @Thickness 6.40 mm	270 °F @Thickness 0.252 in	unannealed; ASTM D648
Vicat Softening Point	154 °C	309 °F	Rate B/50; ASTM D1525
UL RTI, Electrical	130 °C	266 °F	UL 746B
UL RTI, Mechanical with Impact	130 °C	266 °F	UL 746B
UL RTI, Mechanical without Impact	130 °C	266 °F	UL 746B
Flammability, UL94	HB @Thickness 1.47 mm	HB @Thickness 0.0579 in	UL 94

Optical Properties	Metric	English	Comments
Refractive Index	1.586	1.586	ASTM D542
Haze	1.0 % @Thickness 2.54 mm	1.0 % @Thickness 0.100 in	ASTM D1003
Transmission, Visible	88 %	88 %	2.54 mm; ASTM D1003

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+17 ohm-cm	>= 1.00e+17 ohm-cm	ASTM D257

Electrical Properties Dielectric Constant	2.96 Metric	2.96 English	Comments ASTM D150
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	3.17	3.17	
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	ASTM D150
Dielectric Strength	14.9 kV/mm	378 kV/in	in air; ASTM D149
	@Thickness 3.20 mm	@Thickness 0.126 in	
Dissipation Factor	0.00090	0.00090	
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	ASTM D150
	0.010	0.010	
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	ASTM D150
Comparative Tracking Index	250 - 400 V	250 - 400 V	UL 746A
Hot Wire Ignition, HWI	30 - 60 sec	30 - 60 sec	UL 746A
High Amp Arc Ignition, HAI	60 - 120 arcs	60 - 120 arcs	UL 746A
High Voltage Arc-Tracking Rate, HVTR	25.4 - 80.0 mm/min	1.00 - 3.15 in/min	UL 746A

Descriptive Properties	Value	Comments
Specific Volume	0.83cm ³ /g	ASTM D792

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