

## SABIC Innovative Plastics Lexan® 2814R PC (Europe-Africa-Middle East)

Category : Polymer , Thermoplastic , Polycarbonate (PC)

### Material Notes:

LEXAN 2814R is a high viscosity, 10% glass reinforced, flame retardant grade, especially developed to meet the CSTB M2 flammability rating.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-Lexan-2814R-PC-Europe-Africa-Middle-East.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-2814R-PC-Europe-Africa-Middle-East.php)

Physical Properties	Metric	English	Comments
Density	1.25 g/cc	0.0452 lb/in <sup>3</sup>	ISO 1183
Moisture Absorption	0.130 %	0.130 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.31 %	0.31 %	ISO 62
Linear Mold Shrinkage, Flow	0.0020 - 0.0060 cm/cm	0.0020 - 0.0060 in/in	on Tensile Bar; SABIC Method
Melt Index of Compound	6.0 g/10 min @Load 1.20 kg, Temperature 300 °C	6.0 g/10 min @Load 2.65 lb, Temperature 572 °F	MVR [cm <sup>3</sup> /10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, H358/30	130 MPa	18900 psi	ISO 2039-1
Tensile Strength at Break	45.0 MPa	6530 psi	5 mm/min; ISO 527
Tensile Strength, Yield	60.0 MPa	8700 psi	5 mm/min; ISO 527
Elongation at Break	7.0 %	7.0 %	5 mm/min; ISO 527
Elongation at Yield	5.0 %	5.0 %	5 mm/min; ISO 527
Tensile Modulus	3.30 GPa	479 ksi	1 mm/min; ISO 527
Flexural Strength	95.0 MPa	13800 psi	2 mm/min; ISO 178
Flexural Modulus	3.40 GPa	493 ksi	2 mm/min; ISO 178
Izod Impact, Notched (ISO)	8.00 kJ/m <sup>2</sup>	3.81 ft-lb/in <sup>2</sup>	80*10*3; ISO 180/1A
	7.00 kJ/m <sup>2</sup> @Temperature -30.0 °C	3.33 ft-lb/in <sup>2</sup> @Temperature -22.0 °F	80*10*3; ISO 180/1A
Izod Impact, Unnotched (ISO)	NB	NB	80*10*3; ISO 180/1U
	110 kJ/m <sup>2</sup> @Temperature -30.0 °C	52.3 ft-lb/in <sup>2</sup> @Temperature -22.0 °F	80*10*3; ISO 180/1U

Mechanical Properties	Metric	English	Comments
Charpy Impact, Unnotched	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	0.800 J/cm <sup>2</sup>	3.81 ft-lb/in <sup>2</sup>	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	1.00 J/cm <sup>2</sup>	4.76 ft-lb/in <sup>2</sup>	ISO 179/2C
	0.400 J/cm <sup>2</sup>	1.90 ft-lb/in <sup>2</sup>	ISO 179/2C
	@Temperature -20.0 °C	@Temperature -4.00 °F	
	0.700 J/cm <sup>2</sup>	3.33 ft-lb/in <sup>2</sup>	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Taber Abrasion, mg/1000 Cycles	11	11	CS-17, 1 kg; SABIC Method

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	34.0 µm/m-°C	18.9 µin/in-°F	ISO 11359-2
	@Temperature 23.0 - 80.0 °C	@Temperature 73.4 - 176 °F	
Thermal Conductivity	0.180 W/m-K	1.25 BTU-in/hr-ft <sup>2</sup> -°F	ISO 8302
Deflection Temperature at 0.46 MPa (66 psi)	140 °C	284 °F	Edgew 120*10*4 sp=100mm; ISO 75/Be
Deflection Temperature at 1.8 MPa (264 psi)	132 °C	270 °F	Edgew 120*10*4 sp=100mm; ISO 75/Ae
Vicat Softening Point	141 °C	286 °F	Rate B/50; ISO 306
	143 °C	289 °F	Rate B/120; ISO 306
	150 °C	302 °F	Rate A/50; ISO 306
UL RTI, Electrical	80.0 °C	176 °F	UL 746B
UL RTI, Mechanical with Impact	80.0 °C	176 °F	UL 746B
UL RTI, Mechanical without Impact	80.0 °C	176 °F	UL 746B
Flammability, UL94	V-0	V-0	UL 94
	@Thickness 1.50 mm	@Thickness 0.0591 in	
Oxygen Index	40 %	40 %	ISO 4589
Glow Wire Test	850 °C	1560 °F	IEC 60695-2-12
	@Thickness 1.00 mm	@Thickness 0.0394 in	

Thermal Properties	Metric	English	Comments
	@Thickness 1.60 mm	@Thickness 0.0630 in	IEC 60695-2-12

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+15 ohm-cm	>= 1.00e+15 ohm-cm	IEC 60093
Surface Resistance	>= 1.00e+15 ohm	>= 1.00e+15 ohm	ROA; IEC 60093
Dielectric Constant	2.8	2.8	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	2.9	2.9	IEC 60250
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
Dielectric Strength	17.0 kV/mm	432 kV/in	in oil; IEC 60243-1
	@Thickness 3.20 mm	@Thickness 0.126 in	
	27.0 kV/mm	686 kV/in	in oil; IEC 60243-1
	@Thickness 1.60 mm	@Thickness 0.0630 in	
	29.6 kV/mm	752 kV/in	short time; IEC 60243-1
	@Thickness 1.00 mm	@Thickness 0.0394 in	
	35.0 kV/mm	889 kV/in	in oil; IEC 60243-1
	@Thickness 0.800 mm	@Thickness 0.0315 in	
Dissipation Factor	0.0010	0.0010	IEC 60250
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
	0.010	0.010	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Comparative Tracking Index	>= 100 V	>= 100 V	IEC 60112
	125 V	125 V	IEC 60112

Descriptive Properties	Value	Comments
Ball Pressure Test, 125°C +/- 2°C	PASSES	IEC 60695-10-2
Haze, 2.54 mm	NA%	ASTM D1003

## **Contact Songhan Plastic Technology Co.,Ltd.**

**Website : [www.lookpolymers.com](http://www.lookpolymers.com)**

**Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)**

**Tel : +86 021-51131842**

**Mobile : +86 13061808058**

**Skype : lookpolymers**

**Address : United North Road 215,Fengxian District, Shanghai City,China**