

SABIC Innovative Plastics Lexan® 920ASR PC

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

More robust design of standard 900 series flame retardant grade. Internal mold release.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-920ASR-PC.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.21 g/cc	1.21 g/cc	ASTM D792
Water Absorption	0.15 % @Time 86400 sec	0.15 % @Time 24.0 hour	ASTM D570
Moisture Absorption at Equilibrium	0.35 %	0.35 %	ASTM D570
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm @Thickness 3.20 mm	0.0050 - 0.0070 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	14.5 g/10 min @Load 1.20 kg, Temperature 300 °C	14.5 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	118	118	ASTM D785
Tensile Strength, Yield	62.0 MPa	8990 psi	Type I, 50 mm/min; ASTM D638
Elongation at Break	90 %	90 %	Type I, 50 mm/min; ASTM D638
Flexural Yield Strength	91.0 MPa	13200 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.24 GPa	325 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	6.40 J/cm	12.0 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Thermal Conductivity	0.190 W/m-K	1.32 BTU-in/hr-ft²-°F	ASTM C177
Deflection Temperature at 0.46 MPa (66 psi)	137 °C @Thickness 6.40 mm	279 °F @Thickness 0.252 in	unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	132 °C @Thickness 6.40 mm	270 °F @Thickness 0.252 in	unannealed; ASTM D648

Thermal Properties	Metric	English	Comments
UL RTI, Electrical	130 °C	266 °F	UL 746B
UL RTI, Mechanical with Impact	120 °C	248 °F	UL 746B
UL RTI, Mechanical without Impact	130 °C	266 °F	UL 746B
Flammability, UL94	V-2	V-2	UL 94
	@Thickness 1.47 mm	@Thickness 0.0579 in	
	V-0	V-0	UL 94
	@Thickness 2.99 mm	@Thickness 0.118 in	

Electrical Properties	Metric	English	Comments
Arc Resistance	0.00 - 60 sec	0.00 - 60 sec	Tungsten; ASTM D495
Comparative Tracking Index	250 - 400 V	250 - 400 V	UL 746A
Hot Wire Ignition, HWI	30 - 60 sec	30 - 60 sec	UL 746A
High Amp Arc Ignition, HAI	15 - 30 arcs	15 - 30 arcs	UL 746A
High Voltage Arc-Tracking Rate, HVTR	80.0 - 150 mm/min	3.15 - 5.91 in/min	UL 746A

Descriptive Properties	Value	Comments
Radiant Panel Listing	YES	UL Tested

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