

SABIC Innovative Plastics Lexan® 925A PC (Europe-Africa-Middle East)

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

Lexan® 925A Polycarbonate (PC) resin is a non-filled, injection moldable grade of non-chlorinated, non-brominated flame retardant systems that has an UL-94 V0 rating. Lexan 925A is available in transparent and tinted color options and is a general-purpose resin ideal for a wide variety of applications.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-925A-PC-Europe-Africa-Middle-East.php

Physical Properties	Metric	English	Comments
Density	1.20 g/cc	0.0434 lb/in³	ISO 1183
Moisture Absorption	0.150 %	0.150 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.35 %	0.35 %	ISO 62
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	on Tensile Bar; SABIC Method
Melt Index of Compound	13 g/10 min @Load 1.20 kg, Temperature 300 °C	13 g/10 min @Load 2.65 lb, Temperature 572 °F	MVR [cm³/10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, H358/30	95.0 MPa	13800 psi	ISO 2039-1
Tensile Strength at Break	60.0 MPa	8700 psi	50 mm/min; ISO 527
Tensile Strength, Yield	63.0 MPa	9140 psi	50 mm/min; ISO 527
Elongation at Break	85 %	85 %	50 mm/min; ISO 527
Elongation at Yield	6.0 %	6.0 %	50 mm/min; ISO 527
Tensile Modulus	2.35 GPa	341 ksi	1 mm/min; ISO 527
Flexural Yield Strength	90.0 MPa	13100 psi	2 mm/min; ISO 178
Flexural Modulus	2.30 GPa	334 ksi	2 mm/min; ISO 178
Izod Impact, Notched (ISO)	70.0 kJ/m²	33.3 ft-lb/in²	80*10*3; ISO 180/1A
	12.0 kJ/m² @Temperature -30.0 °C	5.71 ft-lb/in² @Temperature -22.0 °F	80*10*3; ISO 180/1A
Izod Impact, Unnotched (ISO)	NB	NB	80*10*3; ISO 180/1U
	NB	NB	

Mechanical Properties	Metric @ Temperature -30.0 °C	English @ Temperature -22.0 °F	80*10*3- ISO 180/1U Comments
Charpy Impact Unnotched	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	NB @Temperature -30.0 °C	NB @Temperature -22.0 °F	Edgew 80*10*3 sp=62mm; ISO 179/1eU
Charpy Impact, Notched	7.30 J/cm ²	34.7 ft-lb/in ²	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	1.40 J/cm ² @Temperature -30.0 °C	6.66 ft-lb/in ² @Temperature -22.0 °F	Edgew 80*10*3 sp=62mm; ISO 179/1eA

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	70.0 µm/m-°C @Temperature 23.0 - 80.0 °C	38.9 µin/in-°F @Temperature 73.4 - 176 °F	ISO 11359-2
CTE, linear, Transverse to Flow	70.0 µm/m-°C @Temperature 23.0 - 80.0 °C	38.9 µin/in-°F @Temperature 73.4 - 176 °F	ISO 11359-2
Thermal Conductivity	0.200 W/m-K	1.39 BTU-in/hr-ft ² -°F	ISO 8302
Deflection Temperature at 0.46 MPa (66 psi)	135 °C	275 °F	Edgew 120*10*4 sp=100mm; ISO 75/Be
Deflection Temperature at 1.8 MPa (264 psi)	124 °C	255 °F	Edgew 120*10*4 sp=100mm; ISO 75/Ae
Vicat Softening Point	141 °C	286 °F	Rate B/50; ISO 306
	142 °C	288 °F	Rate B/120; ISO 306
UL RTI, Electrical	130 °C	266 °F	UL 746B
UL RTI, Mechanical with Impact	120 °C	248 °F	UL 746B
UL RTI, Mechanical without Impact	125 °C	257 °F	UL 746B
Flammability, UL94	V-2 @Thickness 1.50 mm	V-2 @Thickness 0.0591 in	UL 94
	V-0 @Thickness 3.00 mm	V-0 @Thickness 0.118 in	UL 94
Oxygen Index	35 %	35 %	ISO 4589
Glow Wire Test	850 °C	1560 °F	IEC 60695-2-13
	960 °C	1760 °F	

Thermal Properties	Metric @ Thickness 1.00 mm	English @ Thickness 0.0394 in	IEC 60695-2-12 Comments
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Optical Properties	Metric	English	Comments
Refractive Index	1.586	1.586	ISO 489
Transmission, Visible	88 %	88 %	2.54 mm; ASTM D1003

Electrical Properties	Metric	English	Comments
Volume Resistivity	$\geq 1.00 \times 10^{15}$ ohm-cm	$\geq 1.00 \times 10^{15}$ ohm-cm	IEC 60093
Surface Resistance	$\geq 1.00 \times 10^{15}$ ohm	$\geq 1.00 \times 10^{15}$ ohm	ROA; IEC 60093
Dielectric Constant	2.7	2.7	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	2.7	2.7	IEC 60250
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
Dielectric Strength	17.0 kV/mm @Thickness 3.20 mm	432 kV/in @Thickness 0.126 in	in oil; IEC 60243-1
Dissipation Factor	0.0010	0.0010	IEC 60250
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
	0.010	0.010	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Comparative Tracking Index	250 - 400 V	250 - 400 V	UL 746A

Descriptive Properties	Value	Comments
Ball Pressure Test, 125°C +/- 2°C	PASSES	IEC 60695-10-2

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