

SABIC Innovative Plastics Lexan® SLX2471T PC Copolymer

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

Medium viscosity PC copolymer blend with enhanced UV stabilization and added release agent. V2 rated. Available in transparent and tinted colors

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-SLX2471T-PC-Copolymer.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D792
Density	1.20 g/cc	0.0434 lb/in ³	ISO 1183
Moisture Absorption	0.150 %	0.150 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.35 %	0.35 %	ISO 62
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm @Thickness 3.20 mm	0.0050 - 0.0070 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	10 g/10 min @Load 1.20 kg, Temperature 300 °C	10 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238
Melt Index of Compound	9.0 g/10 min @Load 1.20 kg, Temperature 300 °C	9.0 g/10 min @Load 2.65 lb, Temperature 572 °F	MVR [cm ³ /10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	70.0 MPa	10200 psi	50 mm/min; ISO 527
	73.0 MPa	10600 psi	Type I, 50 mm/min; ASTM D638
Tensile Strength, Yield	65.0 MPa	9430 psi	Type I, 50 mm/min; ASTM D638
	65.0 MPa	9430 psi	50 mm/min; ISO 527
Elongation at Break	>= 100 %	>= 100 %	Type I, 50 mm/min; ASTM D638
	>= 100 %	>= 100 %	50 mm/min; ISO 527
Elongation at Yield	6.0 %	6.0 %	50 mm/min; ISO 527
	6.4 %	6.4 %	Type I, 50 mm/min; ASTM D638
Tensile Modulus	2.30 GPa	334 ksi	1 mm/min; ISO 527

Mechanical Properties	2.40 GPa Metric	348 ksi English	5 mm/min: ASTM D638 Comments
Flexural Yield Strength	100 MPa	14500 psi	1.3 mm/min, 50 mm span; ASTM D790
	100 MPa	14500 psi	2 mm/min; ISO 178
Flexural Modulus	2.45 GPa	355 ksi	1.3 mm/min, 50 mm span; ASTM D790
	2.45 GPa	355 ksi	2 mm/min; ISO 178
Izod Impact, Notched	8.20 J/cm	15.4 ft-lb/in	ASTM D256
	1.30 J/cm	2.44 ft-lb/in	ASTM D256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Notched (ISO)	65.0 kJ/m ²	30.9 ft-lb/in ²	80*10*3; ISO 180/1A
	10.0 kJ/m ²	4.76 ft-lb/in ²	80*10*3; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Unnotched (ISO)	NB	NB	80*10*3; ISO 180/1U
Charpy Impact Unnotched	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
Charpy Impact, Notched	6.50 J/cm ²	30.9 ft-lb/in ²	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	1.50 J/cm ²	7.14 ft-lb/in ²	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Dart Drop, Total Energy	85.0 J	62.7 ft-lb	ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	70.0 µm/m-°C	38.9 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	70.0 µm/m-°C	38.9 µin/in-°F	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
CTE, linear, Transverse to Flow	70.0 µm/m-°C	38.9 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	70.0 µm/m-°C	38.9 µin/in-°F	ISO 11359-2
	@Temperature -40.0 -	@Temperature -40.0 -	

Thermal Properties	40.0 °C Metric	104 °F English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	125 °C	257 °F	Flatw 80*10*4 sp=64mm; ISO 75/Af
	126 °C	259 °F	unannealed; ASTM D648
	@Thickness 3.20 mm	@Thickness 0.126 in	
Vicat Softening Point	140 °C	284 °F	Rate B/50; ASTM D1525
	140 °C	284 °F	Rate B/50; ISO 306
	141 °C	286 °F	Rate B/120; ISO 306
Flammability, UL94	V-2	V-2	UL 94 by SABIC-IP
	@Thickness 1.50 mm	@Thickness 0.0591 in	
Glow Wire Test	825 °C	1520 °F	IEC 60695-2-13
	825 °C	1520 °F	IEC 60695-2-13
	825 °C	1520 °F	IEC 60695-2-13
	825 °C	1520 °F	IEC 60695-2-13
	960 °C	1760 °F	IEC 60695-2-12
	@Thickness 1.50 mm	@Thickness 0.0591 in	

Optical Properties	Metric	English	Comments
Haze	0.20 %	0.20 %	ASTM D1003
	@Thickness 2.54 mm	@Thickness 0.100 in	
Transmission, Visible	89 %	89 %	2.54 mm; ASTM D1003

Descriptive Properties	Value	Comments
Ball Pressure Test, 125°C +/- 2°C	PASSES	IEC 60695-10-2
Ball Pressure Test, 75°C +/- 2°C	PASSES	IEC 60695-10-2

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