

SABIC Innovative Plastics Noryl PX1115 PPE+HIPS (Europe-Africa-Middle East)

Category : Polymer , Thermoplastic , Polyphenylene Ether/PPO , Polystyrene (PS)

Material Notes:

NORYL PX1115 is an unfilled, flame retardant material with a Vicat B/120 of 140Â°C according ISO 306. NORYL PX1115 is V1 at 1.2 mm according UL94 and halogen free according VDE/DIN 472 part 815. This data was supplied by SABIC-IP for the Europe-Africa-Middle East region.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Noryl-PX1115-PPEHIPS-Europe-Africa-Middle-East.php

Physical Properties	Metric	English	Comments
Density	1.06 g/cc	0.0383 lb/inÂ³	ISO 1183
Moisture Absorption at Equilibrium	0.060 %	0.060 %	23Â°C / 50% RH; ISO 62
Water Absorption at Saturation	0.21 % @Temperature 23.0 Â°C	0.21 % @Temperature 73.4 Â°F	ISO 62
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	on tensile bar; SABIC Method
Melt Flow	6.0 g/10 min @Load 5.00 kg, Temperature 280 Â°C	6.0 g/10 min @Load 11.0 lb, Temperature 536 Â°F	[cm³/10 min] Melt Volume Rate; ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, H358/30	120 MPa	17400 psi	ISO 2039-1
Tensile Strength at Break	55.0 MPa	7980 psi	50 mm/min; ISO 527
Tensile Strength, Yield	60.0 MPa	8700 psi	50 mm/min; ISO 527
Elongation at Break	10 %	10 %	50 mm/min; ISO 527
Elongation at Yield	4.0 %	4.0 %	50 mm/min; ISO 527
Tensile Modulus	2.40 GPa	348 ksi	1 mm/min; ISO 527
Flexural Yield Strength	80.0 MPa	11600 psi	2 mm/min; ISO 178
Flexural Modulus	2.20 GPa	319 ksi	2 mm/min; ISO 178
Izod Impact, Notched (ISO)	7.00 kJ/mÂ² @Temperature -30.0 Â°C	3.33 ft-lb/inÂ² @Temperature -22.0 Â°F	80*10*4; ISO 180/1A
	15.0 kJ/mÂ²	7.14 ft-lb/inÂ²	

Mechanical Properties	Metric @Temperature 23.0 Â°C	English @Temperature 73.4 Â°F	80*10*4-ISO 180/1A Comments
Charpy Impact, Notched	0.700 J/cmÂ² @Temperature -30.0 Â°C	3.33 ft-lb/inÂ² @Temperature -22.0 Â°F	V-notch Edgew 80*10*4 sp=62mm; ISO 179/1eA
	1.50 J/cmÂ² @Temperature 23.0 Â°C	7.14 ft-lb/inÂ² @Temperature 73.4 Â°F	V-notch Edgew 80*10*4 sp=62mm; ISO 179/1eA

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	70.0 Âµm/m-Â°C @Temperature 23.0 - 80.0 Â°C	38.9 Âµin/in-Â°F @Temperature 73.4 - 176 Â°F	ISO 11359-2
CTE, linear, Transverse to Flow	90.0 Âµm/m-Â°C @Temperature 23.0 - 80.0 Â°C	50.0 Âµin/in-Â°F @Temperature 73.4 - 176 Â°F	ISO 11359-2
Thermal Conductivity	0.260 W/m-K	1.80 BTU-in/hr-ftÂ²- Â°F	ISO 8302
Hot Ball Pressure Test	<= 130 Â°C	<= 266 Â°F	IEC 60695-10-2
Deflection Temperature at 0.46 MPa (66 psi)	140 Â°C	284 Â°F	Edgew 120*10*4 sp=100mm; ISO 75/Be
Deflection Temperature at 1.8 MPa (264 psi)	125 Â°C	257 Â°F	Edgew 120*10*4 sp=100mm; ISO 75/Ae
Vicat Softening Point	135 Â°C	275 Â°F	Rate B/50; ISO 306
	150 Â°C	302 Â°F	Rate B/120; ISO 306
	150 Â°C	302 Â°F	Rate A/50; ISO 306
UL RTI, Electrical	85.0 Â°C	185 Â°F	UL 746B
UL RTI, Mechanical with Impact	65.0 Â°C	149 Â°F	UL 746B
UL RTI, Mechanical without Impact	85.0 Â°C	185 Â°F	UL 746B
Flammability, UL94	V-1 @Thickness 1.20 mm	V-1 @Thickness 0.0472 in	UL 94
	5VA @Thickness 3.00 mm	5VA @Thickness 0.118 in	UL 94
Oxygen Index	33 %	33 %	LOI; ISO 4589
	960 Â°C	1760 Â°F	Glow Wire Flammability Index; IEC

Glow Wire Test Thermal Properties	Metric @ Thickness 3.20 mm	English @ Thickness 0.126 in	60695-2-12 Comments
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Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 60093
Surface Resistance	>= 1.00e+15 ohm	>= 1.00e+15 ohm	ROA; IEC 60093
Dielectric Constant	2.7	2.7	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	2.8	2.8	IEC 60250
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
Dielectric Strength	16.0 kV/mm	406 kV/in	in oil; IEC 60243-1
	@Thickness 3.20 mm	@Thickness 0.126 in	
	26.0 kV/mm	660 kV/in	in oil; IEC 60243-1
	@Thickness 1.60 mm	@Thickness 0.0630 in	
	33.0 kV/mm	838 kV/in	in oil; IEC 60243-1
	@Thickness 0.800 mm	@Thickness 0.0315 in	
Dissipation Factor	0.0020	0.0020	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	0.0030	0.0030	IEC 60250
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	

Descriptive Properties	Value	Comments
Ball Pressure Test, 125Å°C +/- 2Å°C	PASSES	IEC 60695-10-2

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