

SABIC Innovative Plastics ULTEM 2100 PEI (Europe-Africa-Middle East)

Category : Polymer , Thermoplastic , Polyetherimide (PEI)

Material Notes:

10% Glass fiber filled, standard flow Polyetherimide (Tg 217C). Resin is RoHS compliant. UL94 V0 and 5VA listing.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-ULTEM-2100-PEI-Europe-Africa-Middle-East.php

Physical Properties	Metric	English	Comments
Density	1.34 g/cc	0.0484 lb/in ³	ISO 1183
Moisture Absorption	0.600 %	0.600 %	23 [°] C / 50% RH; ISO 62
Water Absorption at Saturation	1.0 %	1.0 %	ISO 62
Linear Mold Shrinkage, Flow	0.0040 - 0.0060 cm/cm	0.0040 - 0.0060 in/in	on Tensile Bar; SABIC Method
Melt Index of Compound	9.0 g/10 min @Load 5.00 kg, Temperature 360 [°] C	9.0 g/10 min @Load 11.0 lb, Temperature 680 [°] F	MVR [cm ³ /10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, H358/30	140 MPa	20300 psi	ISO 2039-1
Tensile Strength at Break	115 MPa	16700 psi	5 mm/min; ISO 527
Elongation at Break	4.0 %	4.0 %	5 mm/min; ISO 527
Tensile Modulus	4.50 GPa	653 ksi	1 mm/min; ISO 527
Flexural Strength	185 MPa	26800 psi	2 mm/min; ISO 178
Flexural Modulus	4.50 GPa	653 ksi	2 mm/min; ISO 178
Izod Impact, Unnotched (ISO)	30.0 kJ/m ²	14.3 ft-lb/in ²	80*10*4; ISO 180/1U
	30.0 kJ/m ² @Temperature -30.0 [°] C	14.3 ft-lb/in ² @Temperature -22.0 [°] F	80*10*4; ISO 180/1U
Charpy Impact, Notched	0.700 J/cm ²	3.33 ft-lb/in ²	ISO 179/2C
Taber Abrasion, mg/1000 Cycles	15	15	CS-17, 1 kg; SABIC Method

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	26.0 [°] µm/m- [°] C @Temperature 23.0 -	14.4 [°] µin/in- [°] F @Temperature 73.4 -	ISO 11359-2

Thermal Properties	150 Â°C Metric	302 Â°F English	Comments
CTE, linear, Transverse to Flow	60.0 Âµm/m-Â°C @Temperature 23.0 - 150 Â°C	33.3 Âµin/in-Â°F @Temperature 73.4 - 302 Â°F	ISO 11359-2
Thermal Conductivity	0.240 W/m-K	1.67 BTU-in/hr-ftÂ²-Â°F	ISO 8302
Deflection Temperature at 0.46 MPa (66 psi)	210 Â°C	410 Â°F	Edgew 120*10*4 sp=100mm; ISO 75/Be
Deflection Temperature at 1.8 MPa (264 psi)	205 Â°C	401 Â°F	Edgew 120*10*4 sp=100mm; ISO 75/Ae
Vicat Softening Point	212 Â°C	414 Â°F	Rate B/50; ISO 306
	217 Â°C	423 Â°F	Rate B/120; ISO 306
	223 Â°C	433 Â°F	Rate A/50; ISO 306
Glass Transition Temp, Tg	217 Â°C	423 Â°F	
UL RTI, Electrical	170 Â°C	338 Â°F	UL 746B
UL RTI, Mechanical with Impact	170 Â°C	338 Â°F	UL 746B
UL RTI, Mechanical without Impact	170 Â°C	338 Â°F	UL 746B
Flammability, UL94	V-0 @Thickness 0.410 mm	V-0 @Thickness 0.0161 in	UL 94
	5VA @Thickness 1.90 mm	5VA @Thickness 0.0748 in	UL 94
Oxygen Index	46 %	46 %	ISO 4589
Glow Wire Test	960 Â°C @Thickness 3.20 mm	1760 Â°F @Thickness 0.126 in	IEC 60695-2-12

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 60093
Surface Resistance	>= 1.00e+15 ohm	>= 1.00e+15 ohm	ROA; IEC 60093
Dielectric Constant	2.9 @Frequency 1.00e+6 Hz	2.9 @Frequency 1.00e+6 Hz	IEC 60250
	3.0 @Frequency 50.0 - 60.0 Hz	3.0 @Frequency 50.0 - 60.0 Hz	IEC 60250

Electrical Properties	Metric	English	Comments
Dielectric Strength	15.0 kV/mm	380 kV/in	in oil; IEC 60243-1
	@Thickness 3.20 mm	@Thickness 0.126 in	
	27.0 kV/mm	686 kV/in	in oil; IEC 60243-1
	@Thickness 1.60 mm	@Thickness 0.0630 in	
	34.0 kV/mm	864 kV/in	in oil; IEC 60243-1
	@Thickness 0.800 mm	@Thickness 0.0315 in	
Dissipation Factor	0.00090	0.00090	IEC 60250
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
	0.0025	0.0025	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	0.0046	0.0046	IEC 60250
	@Frequency 2.45e+9 Hz	@Frequency 2.45e+9 Hz	
Comparative Tracking Index	>= 100 V	>= 100 V	IEC 60112
	150 V	150 V	IEC 60112

Descriptive Properties	Value	Comments
Ball Pressure Test, 125Å°C +/- 2Å°C	PASSES	IEC 60695-10-2

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