

SABIC Innovative Plastics ULTEM 2210EPR PEI

Category : Polymer , Thermoplastic , Polyetherimide (PEI)

Material Notes:

20% Glass fiber filled, high flow Polyetherimide (Tg 217C) with internal mold release and enhanced electroplatability. ECO Conforming, UL94 V0 and 5VA listing.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-ULTEM-2210EPR-PEI.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.39 g/cc	1.39 g/cc	ASTM D792
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm @Thickness 3.20 mm	0.0050 - 0.0070 in/in @Thickness 0.126 in	SABIC Method
Linear Mold Shrinkage, Transverse	0.0050 - 0.0070 cm/cm @Thickness 3.20 mm	0.0050 - 0.0070 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	13 g/10 min @Load 6.60 kg, Temperature 337 Â°C	13 g/10 min @Load 14.6 lb, Temperature 639 Â°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	137 MPa	19900 psi	Type I, 5 mm/min; ASTM D638
Tensile Strength, Yield	137 MPa	19900 psi	Type I, 5 mm/min; ASTM D638
Elongation at Break	3.0 %	3.0 %	Type I, 5 mm/min; ASTM D638
Elongation at Yield	3.0 %	3.0 %	Type I, 5 mm/min; ASTM D638
Tensile Modulus	6.89 GPa	999 ksi	5 mm/min; ASTM D638
Flexural Strength	206 MPa	29900 psi	2.6 mm/min, 100 mm span; ASTM D790
Flexural Yield Strength	206 MPa	29900 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	6.89 GPa	999 ksi	1.3 mm/min, 50 mm span; ASTM D790
	6.89 GPa	999 ksi	2.6 mm/min, 100 mm span; ASTM D790
Izod Impact, Notched	0.800 J/cm	1.50 ft-lb/in	ASTM D256
Izod Impact, Unnotched	5.87 J/cm	11.0 ft-lb/in	ASTM D4812
	14.0 J	10.3 ft-lb	

Mechanical Properties	Metric	English	Comments
	@ Temperature 23.0 Â°C	@ Temperature 73.4 Â°F	ASTM D3763

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	36.0 Âµm/m-Â°C @Temperature -40.0 - 40.0 Â°C	20.0 Âµin/in-Â°F @Temperature -40.0 - 104 Â°F	ASTM E 831
CTE, linear, Transverse to Flow	72.0 Âµm/m-Â°C @Temperature -40.0 - 40.0 Â°C	40.0 Âµin/in-Â°F @Temperature -40.0 - 104 Â°F	ASTM E 831
Deflection Temperature at 0.46 MPa (66 psi)	211 Â°C @Thickness 3.20 mm	412 Â°F @Thickness 0.126 in	unannealed; ASTM D648
	213 Â°C @Thickness 6.40 mm	415 Â°F @Thickness 0.252 in	unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	206 Â°C @Thickness 3.20 mm	403 Â°F @Thickness 0.126 in	unannealed; ASTM D648
	208 Â°C @Thickness 6.40 mm	406 Â°F @Thickness 0.252 in	unannealed; ASTM D648
Vicat Softening Point	210 Â°C	410 Â°F	Rate B/50; ASTM D1525
Glass Transition Temp, Tg	217 Â°C	423 Â°F	
UL RTI, Electrical	105 Â°C	221 Â°F	UL 746B
UL RTI, Mechanical with Impact	105 Â°C	221 Â°F	UL 746B
UL RTI, Mechanical without Impact	105 Â°C	221 Â°F	UL 746B
Flammability, UL94	V-0 @Thickness 0.400 mm	V-0 @Thickness 0.0157 in	UL 94

Electrical Properties	Metric	English	Comments
Arc Resistance	60 - 120 sec	60 - 120 sec	Tungsten; ASTM D495
Comparative Tracking Index	100 - 175 V	100 - 175 V	UL 746A
Hot Wire Ignition, HWI	60 - 120 sec	60 - 120 sec	UL 746A
High Amp Arc Ignition, HAI	15 - 30 arcs	15 - 30 arcs	UL 746A
High Voltage Arc-Tracking Rate, HVTR	80.0 - 150 mm/min	3.15 - 5.91 in/min	UL 746A

Electrical Properties	Metric	English	Comments
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Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com
Email : sales@lookpolymers.com
Tel : +86 021-51131842
Mobile : +86 13061808058
Skype : lookpolymers
Address : United North Road 215,Fengxian District, Shanghai City,China