

SABIC Innovative Plastics Ultem MD131A PEI (Europe-Africa-Middle East)

Category : Polymer , Thermoplastic , Polyetherimide (PEI)

Material Notes:

Transparent, enhanced flow Polyetherimide (Tg 217C). US FDA and EU Food Contact compliant. This data was supplied by SABIC-IP for the Europe-Africa-Middle East region.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Ultem-MD131A-PEI-Europe-Africa-Middle-East.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.36 g/cc	1.36 g/cc	ASTM D 792
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm @Thickness 3.20 mm	0.0050 - 0.0070 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	16 g/10 min @Load 6.60 kg, Temperature 337 Â°C	16 g/10 min @Load 14.6 lb, Temperature 639 Â°F	ASTM D 1238

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	110 MPa	16000 psi	Type I, 5 mm/min; ASTM D 638
Elongation at Break	70 %	70 %	Type I, 5 mm/min; ASTM D 638
Tensile Modulus	3.72 GPa	540 ksi	5 mm/min; ASTM D 638
Flexural Yield Strength	165 MPa	23900 psi	2.6 mm/min, 100 mm span; ASTM D 790
Flexural Modulus	3.72 GPa	540 ksi	2.6 mm/min, 100 mm span; ASTM D 790
Izod Impact, Notched	19.22 J/cm @Thickness 3.20 mm	36.01 ft-lb/in @Thickness 0.126 in	reverse notched; ASTM D 256
Gardner Impact	23.0 J @Temperature 23.0 Â°C	17.0 ft-lb @Temperature 73.4 Â°F	ASTM D 3029

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	198 Â°C @Thickness 6.40 mm	388 Â°F @Thickness 0.252 in	unannealed; ASTM D 648
Glass Transition Temp, Tg	217 Â°C	423 Â°F	
UL RTI, Electrical	170 Â°C	338 Â°F	UL 746B

Thermal Properties with Impact	Metric °C	English	Comments
UL RTI, Mechanical without Impact	170 Â°C	338 Â°F	UL 746B

Optical Properties	Metric	English	Comments
Transmission, Visible	90 %	90 %	transparent; thickness not quantified

Electrical Properties	Metric	English	Comments
Arc Resistance	120 - 180 sec	120 - 180 sec	Tungsten, PLC code 5; ASTM D 495
Comparative Tracking Index	100 - 175 V	100 - 175 V	PLC code 4; UL 746A
Hot Wire Ignition, HWI	60 - 120 sec	60 - 120 sec	PLC code 1; UL 746A
High Amp Arc Ignition, HAI	15 - 30 arcs	15 - 30 arcs	surface, PLC code 3; UL 746A
High Voltage Arc-Tracking Rate, HVTR	25.4 - 80.0 mm/min	1.00 - 3.15 in/min	PLC code 2; UL 746A

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