

SK Chemicals SKYTHANE® R155D Polyether Based Thermoplastic Polyurethane Elastomer

Category : Polymer , Thermoplastic , Elastomer, TPE , Polyurethane, TP , Thermoplastic Polyurethane, Elastomer, Ether Grade

Material Notes:

Description: SK Chemicals has supplied Thermoplastic Polyurethane Elastomer (TPU) under the name of SKYTHANE. Applications include: Keyboard Covers, Outsoles of Soccer Shoes, Wire and Cable, Airbags, Sheets and Film, Hoses and Tubing, Shoe Components, Fire Hoses. Information provided by SK Chemicals.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SK-Chemicals-SKYTHANE-R155D-Polyether-Based-Thermoplastic-Polyurethane-Elastomer.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.14 g/cc	1.14 g/cc	ASTM D792
Linear Mold Shrinkage	0.0020 cm/cm	0.0020 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	57	57	ASTM D2240
Tensile Strength, Ultimate	42.2 MPa	6120 psi	ASTM D412
Elongation at Break	450 %	450 %	ASTM D412
100% Modulus	0.0193 GPa	2.80 ksi	ASTM D412
300% Modulus	0.0314 GPa	4.56 ksi	ASTM D412
Resilience	35	35	Vertical Rebound; ASTM D2632
Tear Strength	172 kN/m	980 pli	Die C; ASTM D624
Taber Abrasion, mg/1000 Cycles	85	85	H18 wheel, 1000g load; ASTM D1044

Thermal Properties	Metric	English	Comments
Vicat Softening Point	130 Â°C	266 Â°F	ASTM D1525

Processing Properties	Metric	English	Comments
Processing Temperature	205 Â°C	401 Â°F	Transition Temperature
	205 Â°C	401 Â°F	Metering Temperature
Middle Barrel Temperature	200 Â°C	392 Â°F	
Nozzle Temperature	210 Â°C	410 Â°F	

Zone 1 Processing Properties	190 Â°C Metric	374 Â°F English	Comments
Zone 2	195 Â°C	383 Â°F	
Zone 3	200 Â°C	392 Â°F	
Zone 4	205 Â°C	401 Â°F	
Adapter Temperature	205 Â°C	401 Â°F	
Die Temperature	205 Â°C	401 Â°F	Tip
	210 Â°C	410 Â°F	Body
Mold Temperature	20.0 - 40.0 Â°C	68.0 - 104 Â°F	

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