

Samyang Triloy® 410 PC/PET alloy (discontinued **)

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate/PET Polyester Blend , Polyester, TP , Polyethylene Terephthalate (PET)

Material Notes:

Characteristics: Impact resistant Heat resistant Dimensional stability Processability Good flow Applications: O/A part Rear view mirror housing Rice cooker base All information provided by Samyang

Order this product through the following link:

http://www.lookpolymers.com/polymer_Samyang-Triloy-410-PCPET-alloy-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.23 g/cc	1.23 g/cc	ASTM D792
Water Absorption	0.15 % @Time 86400 sec	0.15 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage	0.0070 - 0.012 cm/cm @Thickness 3.00 mm	0.0070 - 0.012 in/in @Thickness 0.118 in	ASTM D955
Melt Flow	6.0 g/10 min @Load 5.00 kg, Temperature 250 °C	6.0 g/10 min @Load 11.0 lb, Temperature 482 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	118	118	ASTM D785
Tensile Strength, Yield	53.9 MPa	7820 psi	ASTM D638
Elongation at Break	120 %	120 %	ASTM D638
Flexural Yield Strength	78.5 MPa	11400 psi	ASTM D790
Flexural Modulus	1.96 GPa	284 ksi	ASTM D790
Izod Impact, Unnotched	7.85 J/cm @Thickness 3.17 mm	14.7 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear	83.0 µm/m-°C	46.1 µin/in-°F	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	116 °C	241 °F	ASTM D648
Flammability, UL94	HB @Thickness 1.59 mm	HB @Thickness 0.0625 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	3.00e+16 ohm-cm	3.00e+16 ohm-cm	ASTM D257
Dielectric Constant	3.0	3.0	ASTM D150
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Dielectric Strength	23.0 kV/mm	584 kV/in	ASTM D149
Dissipation Factor	0.0090	0.0090	ASTM D150
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Arc Resistance	121 sec	121 sec	ASTM D495

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	230 - 250 °C	446 - 482 °F	
Middle Barrel Temperature	220 - 240 °C	428 - 464 °F	
Front Barrel Temperature	210 - 230 °C	410 - 446 °F	
Nozzle Temperature	240 - 250 °C	464 - 482 °F	
Melt Temperature	240 - 250 °C	464 - 482 °F	
Drying Temperature	120 °C	248 °F	
Dry Time	3 - 5 hour	3 - 5 hour	
Moisture Content	<= 0.020 %	<= 0.020 %	
Screw Speed	30 - 80 rpm	30 - 80 rpm	

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