Schwartz Technical Plastics LAMIGAMIDÂ® 324 Cast Polyamide 6, MoS2, Heat Stabilized, Dry

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, Heat Stabilized , Nylon 6, MoS2 Filled

Material Notes:

Application: heavy-duty wheels, running speed up to 3m/sInformation provided by Schwartz Technical Plastics GmbH

Order this product through the following link:
http://www.lookpolymers.com/polymer_Schwartz-Technical-Plastics-LAMIGAMID-324-Cast-Polyamide-6-MoS2-Heat-Stabilized-Dry.php

Physical Properties	Metric	English	Comments
Density	1.16 g/cc	0.0419 lb/inÂ³	ISO R 1183
Moisture Absorption at Equilibrium	2.2 %	2.2 %	DIN 53473
Water Absorption at Saturation	7.0 % @Temperature 20.0 Â°C	7.0 % @Temperature 68.0 Â°F	ISO R 62

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	175 MPa	25400 psi	Hc 30; ISO 2039; partially
Tensile Strength, Yield	110 MPa	16000 psi	ISO-DIS 527
Creep Strength	>= 12.0 MPa	>= 1740 psi	1% elongation, 1000 h; DIN 53444
	>= 18.0 MPa	>= 2610 psi	2% elongation, 1000 h; DIN 53444
Tensile Modulus	3.80 GPa	551 ksi	DIN 53457
Flexural Strength	150 MPa	21800 psi	DIN 54352
Flexural Modulus	3.70 GPa	537 ksi	DIN 53457
Compressive Strength	46.0 MPa	6670 psi	5% pressing; EN ISO 604
	66.0 MPa	9570 psi	10% pressing; EN ISO 604
	91.0 MPa	13200 psi	20% pressing; EN ISO 604
Izod Impact, Notched (ISO)	>= 2.50 kJ/mÂ²	>= 1.19 ft-lb/inÂ²	ISO 180-1A
Izod Impact Resistance	NB	NB	swinging hammer 0,1 DIN 51222; DIN 53453
Coefficient of Friction	0.040	0.040	With lubrication
Coefficient of Friction, Dynamic	0.35	0.35	no lube; Steel 2162, Rvst=2E-6m, p=0.05 Mpa, v=0.6 m/s, t=40Â°C
Tear Strength Test	>= 0.15	>= 0.15	ISO-DIS 527

Mechanical Properties	Metric	English	Comments
K Factor (Wear Factor)	Test 10	Test 10	

Thermal Properties	Metric	English	Comments
CTE, linear	70.0 - 80.0 Âµm/m-Â°C @Temperature 20.0 - 100 Â°C	38.9 - 44.4 Âµin/in-Â°F @Temperature 68.0 - 212 Â°F	DIN 53752
Specific Heat Capacity	1.67 J/g-Â°C	0.399 BTU/lb-Â°F	
Thermal Conductivity	0.250 W/m-K	1.74 BTU-in/hr-ftÂ²-Â°F	DIN 52612
Melting Point	220 Â°C	428 Â°F	ISO R 1218
Maximum Service Temperature, Air	120 Â°C	248 Â°F	Continuous
	180 Â°C	356 Â°F	Intermittent
Deflection Temperature at 0.46 MPa (66 psi)	210 Â°C	410 Â°F	V-notch; ISO R 75
Deflection Temperature at 1.8 MPa (264 psi)	120 Â°C	248 Â°F	V-notch; ISO R 75
Minimum Service Temperature, Air	-40.0 Â°C	-40.0 Â°F	Continuous

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	DIN 53482
Surface Resistance	1.00e+12 ohm	1.00e+12 ohm	DIN 53482
Dielectric Constant	3.7	3.7	DIN 53483
Dielectric Strength	50.0 kV/mm	1270 kV/in	DIN 53481
Dielectric Loss Index	0.030	0.030	DIN 53483

Descriptive Properties	Value	Comments
Creepage/leakage Resistance	KA3c	DIN 53480

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com
Email : sales@lookpolymers.com
Tel : +86 021-51131842
Mobile : +86 13061808058
Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China