

Shell Carilon® DB6G6P30 Polyketone, Lubricated, Glass-Reinforced, Injection Molding Grade (discontinued **)&l

Category : Polymer , Thermoplastic , Polyketone , Polyketone, Glass Fiber Reinforced

Material Notes:

Shell announced in Feb. 2000 that the Carilon product line is being discontinued. CARILON Polymer DA6P2L10 is a high-performance lubricated injection molding grade with mechanical properties which classify it as an engineering thermoplastic. Designed with demanding tribological applications in mind, such as gears, bearings etc., this exceptional grade offers a high limiting pressure velocity ratio, low coefficient of friction and low wear. These benefits are achieved without sacrificing the toughness, moisture resistance and good fatigue performance which characterize the base polymer. CARILON Polymer DA6P2L10 can withstand short-term exposure to elevated temperatures. Moreover, this polymer exhibits a high resistance to hydrocarbons and other chemicals. CARILON Polymer DA6P2L10 is easy to process on standard injection molding equipment. Cycle times are generally short. Parts show good mold definition and little or no warpage. CARILON Polymers' low moisture sensitivity means that no conditioning of parts before assembly or use is necessary. Data provided by Shell Chemical.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Shell-Carilon-DB6G6P30-Polyketone-Lubricated-Glass-Reinforced-Injection-Molding-Grade-nbspdiscontinued-l.php

Physical Properties	Metric	English	Comments
Density	1.58 g/cc	0.0571 lb/in ³	ASTM D792
Water Absorption	0.35 %	0.35 %	24 hour immersion; ASTM D570

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	97.0 MPa	14100 psi	ASTM D638
Elongation at Break	2.6 %	2.6 %	ASTM D638
Tensile Modulus	6.30 GPa	914 ksi	ASTM D638
Flexural Modulus	6.30 GPa	914 ksi	ASTM D790
Izod Impact, Notched	1.70 J/cm	3.18 ft-lb/in	ASTM D256
Coefficient of Friction, Dynamic	0.32	0.32	Thrust washer testing against steel at 0.05 m/s (2 in/s) and 2 MPa
Limiting Pressure Velocity	2.30 MPa-m/sec	65700 psi-ft/min	at 0.5 m/s

Thermal Properties	Metric	English	Comments
Melting Point	220 °C	428 °F	
Deflection Temperature at 0.46 MPa (66 psi)	213 °C	415 °F	ASTM D648
Deflection Temperature at 1.8 MPa	207 °C	405 °F	ASTM D648

(264 psi)			
Thermal Properties	Metric	English	Comments

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com
Email : sales@lookpolymers.com
Tel : +86 021-51131842
Mobile : +86 13061808058
Skype : lookpolymers
Address : United North Road 215,Fengxian District, Shanghai City,China