

Skamol Group SKAMOCAST 112-80 Insulating Castable

Category: Ceramic, Oxide, Silicon Oxide

Material Notes:

SKAMOL insulating castables have the following characteristics: Max. service temperature: Up to 1100°C (2102°F)Back-up insulation or hot-face usesFor casting and gunningProducts are based on fired Moler aggregates, refractory materials, or exfoliated vermiculiteEffective insulationQuick and economical installationUsed as monolithic heat insulation in a wide range of industrial kilns and furnaces, boilers, chimneys, and fluesThe Vermicast grades are favored as infill in aluminum reduction cell cathodes due to their non-wetting capacity to molten metal and good bath resistance.Information provided by Skamol.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Skamol-Group-SKAMOCAST-112-80-Insulating-Castable.php

Physical Properties	Metric	English	Comments
Bulk Density	0.545 g/cc	0.0197 lb/in³	As Supplied
	0.801 g/cc	0.0289 lb/in³	Defined by casting method, +/- 50kg (110 lbs)
	6.00 %	6.00 %	
Loss On Ignition @Te °C	@Temperature 1025 °C	@Temperature 1877 °F	
Porosity	68 %	68 %	

Mechanical Properties	Metric	English	Comments
Compressive Strength	2.90 MPa	421 psi	Dried at 110°C (230°F)

Thermal Properties	Metric	English	Comments
Thermal Conductivity	0.200 W/m-K	1.39 BTU-in/hr-ft²- °F	Mean temp.; ASTMÂ C-201 supplemented by ASTM C-182
	@Temperature 200 °C	@Temperature 392 °F	Supplemented by ASTM C-102
	0.220 W/m-K	1.53 BTU-in/hr-ft²- °F	ASTMÂ C-201 supplemented by
	@Temperature 400 °C	@Temperature 752 °F	ASTM C-182
	0.240 W/m-K	1.67 BTU-in/hr-ft²- °F	ASTMÂ C-201 supplemented by
	@Temperature 600 °C	@Temperature 1110 ASTM C-182 °F	
Maximum Service Temperature, Air	900 °C	1650 °F	
Shrinkage	1.50 %	1.50 %	Linear Reheat Shrinkage, 12h at 100°C (180°F) below max. service
	@Time 43200 sec	@Time 12.0 hour	temp.



Thermal Properties Component Elements Properties	Metric Metric	English English	Comments Comments	
Al203+Ti02	14.5 %	14.5 %		
CaO	7.0 %	7.0 %		
Fe203	8.0 %	8.0 %		
K20+Na20	1.0 %	1.0 %		
MgO	1.0 %	1.0 %		
SiO2	62 %	62 %		

Descriptive Properties	Value	Comments
Pyrometric Cone Equivalent	1200°C	ASTM C24-89, ORTON cones

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