

Solvay Technyl® A216V15 15% Glass Filled Nylon 66

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 20% Glass Fiber Filled

Material Notes:

Information provided by Rhodia; Rhodia has been acquired by Solvay.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Solvay-Technyl-A216V15-15-Glass-Filled-Nylon-66.php

Physical Properties	Metric	English	Comments
Density	1.24 g/cc	0.0448 lb/in ³	ISO 1183-A
Water Absorption	1.1 %	1.1 %	24 Hr.; ISO 62

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	125.0 MPa	18130 psi	ISO 527
Elongation at Break	4.0 %	4.0 %	ISO 527
Tensile Modulus	6.20 GPa	899 ksi	ISO 527
Flexural Strength	190 MPa	27600 psi	ISO 178
Flexural Modulus	5.30 GPa	769 ksi	ISO 178
Izod Impact, Notched (ISO)	5.98 kJ/m ²	2.85 ft-lb/in ²	ISO 180

Thermal Properties	Metric	English	Comments
Melting Point	263.0 Â°C	505.4 Â°F	ISO 3146-C
Deflection Temperature at 1.8 MPa (264 psi)	245 Â°C	473 Â°F	ISO 75-2
Flammability, UL94	HB @Thickness 1.60 mm	HB @Thickness 0.0630 in	

Processing Properties	Metric	English	Comments
Feed Temperature	260 - 270 Â°C	500 - 518 Â°F	
Middle Barrel Temperature	270 - 280 Â°C	518 - 536 Â°F	Compression Zone
Front Barrel Temperature	280 - 290 Â°C	536 - 554 Â°F	
Nozzle Temperature	260 - 279 Â°C	500 - 535 Â°F	
Melt Temperature	270 - 300 Â°C	518 - 572 Â°F	

Mold Temperature Processing Properties	80.0 - 120 Â°C Metric	176 - 248 Â°F English	Surface Comments
Drying Temperature	80.0 Â°C	176 Â°F	Dehumidifying Dryer
Dry Time	3 - 4 hour	3 - 4 hour	
Moisture Content	<= 0.20 %	<= 0.20 %	
Back Pressure	0.138 - 0.345 MPa	20.0 - 50.0 psi	
Fill Speed	200 - 300 mm/sec	7.87 - 11.8 in/sec	Peripheral Screw Speed

Descriptive Properties	Value	Comments
Injection Speed (cm3/sec)	120 - 170 cm ³ /sec	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China