

Star Plastics PC/ABSQX7005 Molding Grade PC/ABS

Category : Polymer , Thermoplastic , ABS Polymer , Polycarbonate/ABS Alloy, Unreinforced , Polycarbonate (PC)

Material Notes:

Information provided by Star Plastics, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Star-Plastics-PCABSQX7005-Molding-Grade-PCABS.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.10 g/cc	1.10 g/cc	ASTM D792
Maximum Moisture Content	0.020	0.020	
Linear Mold Shrinkage	0.0040 - 0.0080 cm/cm	0.0040 - 0.0080 in/in	ASTM D955
Melt Flow	15 g/10 min @Load 5.00 kg, Temperature 260 Â°C	15 g/10 min @Load 11.0 lb, Temperature 500 Â°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	48.3 MPa	7000 psi	ASTM D638
Tensile Modulus	2.14 GPa	310 ksi	ASTM D638
Flexural Yield Strength	68.9 MPa	10000 psi	ASTM D790
Flexural Modulus	2.14 GPa	310 ksi	ASTM D790
Izod Impact, Notched	5.34 J/cm	10.0 ft-lb/in	73Â°F, 0.125 in.; ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	107 Â°C	225 Â°F	unannealed, .125in; ASTM D648

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	238 - 274 Â°C	460 - 525 Â°F	
Middle Barrel Temperature	260 - 274 Â°C	500 - 525 Â°F	
Front Barrel Temperature	260 - 288 Â°C	500 - 550 Â°F	
Nozzle Temperature	260 - 288 Â°C	500 - 550 Â°F	
Melt Temperature	260 - 288 Â°C	500 - 550 Â°F	
Mold Temperature	65.6 - 93.3 Â°C	150 - 200 Â°F	

Processing Properties	Metric	English	Comments
Dry Time	3 - 4 hour	3 - 4 hour	
Back Pressure	0.172 - 0.689 MPa	25.0 - 100 psi	
Screw Speed	25 - 75 rpm	25 - 75 rpm	

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