

Styrolution Luran[®] S 757 R Colored ASA

Category : Polymer , Thermoplastic , ASA Polymer

Material Notes:

Description: General-purpose grade for injection molding with high stiffness. Information provided by STYROLUTION, which is a joint venture between BASF and INEOS

Order this product through the following link:

http://www.lookpolymers.com/polymer_Styrolution-Luran-S-757-R-Colored-ASA.php

Physical Properties	Metric	English	Comments
Density	1.07 g/cc	0.0387 lb/in ³	ISO 1183
Water Absorption	1.65 %	1.65 %	Equilibrium; ISO 62
	0.45 %	0.45 %	ISO 62
	@Time 86400 sec	@Time 24.0 hour	
Moisture Absorption at Equilibrium	0.35 %	0.35 %	23 [°] C/50% RH; ISO 62
Linear Mold Shrinkage, Flow	0.0040 - 0.0070 cm/cm	0.0040 - 0.0070 in/in	
Melt Flow	8.56 g/10 min	8.56 g/10 min	ISO 1133
	@Load 10.0 kg, Temperature 220 [°] C	@Load 22.0 lb, Temperature 428 [°] F	

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	100 MPa	14500 psi	ISO 2039-1
	@Load 36.5 kg, Time 30.0 sec	@Load 80.5 lb, Time 0.00833 hour	
Tensile Strength, Yield	56.0 MPa	8120 psi	50 mm/min; ISO 527-1/-2
Elongation at Break	8.0 %	8.0 %	Nominal, 50 mm/min; ISO 527-1/-2
Elongation at Yield	3.1 %	3.1 %	50 mm/min; ISO 527-1/-2
Tensile Modulus	2.60 GPa	377 ksi	ISO 527-1/-2
Flexural Strength	80.0 MPa	11600 psi	ISO 178
Poissons Ratio	0.44	0.44	Calculated
Shear Modulus	0.900 GPa	131 ksi	ISO 6721-2
Izod Impact, Notched	0.800 J/cm	1.50 ft-lb/in	ASTM D256
Charpy Impact Unnotched	7.00 J/cm ²	33.3 ft-lb/in ²	ISO 179/1eU

Mechanical Properties	Metric @Temperature -30.0 Â°C	English @Temperature -22.0 Â°F	Comments
	20.0 J/cmÂ²	95.2 ft-lb/inÂ²	ISO 179/1eU
	@Temperature 23.0 Â°C	@Temperature 73.4 Â°F	
Charpy Impact, Notched	0.300 J/cmÂ²	1.43 ft-lb/inÂ²	ISO 179/1eA
	@Temperature -30.0 Â°C	@Temperature -22.0 Â°F	
	1.20 J/cmÂ²	5.71 ft-lb/inÂ²	ISO 179/1eA
	@Temperature 23.0 Â°C	@Temperature 73.4 Â°F	
Tensile Creep Modulus, 1000 hours	1400 MPa	203000 psi	ISO 899-1
	@Strain <=0.500 %	@Strain <=0.500 %	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	80.0 - 110 Âµm/m-Â°C	44.4 - 61.1 Âµin/in-Â°F	ISO 11359-1/-2
	@Temperature 23.0 - 80.0 Â°C	@Temperature 73.4 - 176 Â°F	
Thermal Conductivity	0.170 W/m-K	1.18 BTU-in/hr-ftÂ²- Â°F	DIN 52612-1
Maximum Service Temperature, Air	85.0 Â°C	185 Â°F	
Deflection Temperature at 0.46 MPa (66 psi)	101 Â°C	214 Â°F	ISO 75-1/-2
Deflection Temperature at 1.8 MPa (264 psi)	97.0 Â°C	207 Â°F	ISO 75-1/-2
Vicat Softening Point	98.0 Â°C	208 Â°F	VST/B/50; ISO 306
	105 Â°C	221 Â°F	VST/A/50; ISO 306
Flammability, UL94	HB	HB	IEC 60695-11-10
	@Thickness 1.60 mm	@Thickness 0.0630 in	
	HB	HB	IEC 60707
	@Diameter 4.00 mm	@Diameter 0.157 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+12 ohm-cm	1.00e+12 ohm-cm	IEC 60093
Surface Resistance	1.00e+13 ohm	1.00e+13 ohm	IEC 60093
	3.4	3.4	

Electrical Properties	Metric	English	Comments
	Hz	Hz	
	3.7	3.7	IEC 60250
	@Frequency 100 Hz	@Frequency 100 Hz	
Dielectric Strength	35.0 kV/mm	889 kV/in	K20/P20; IEC 60243-1
	0.0090	0.0090	IEC 60250
Dissipation Factor	@Frequency 100 Hz	@Frequency 100 Hz	
	0.025	0.025	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Comparative Tracking Index	600 V	600 V	Test Liquid A; IEC 60112

Processing Properties	Metric	English	Comments
Melt Temperature	240 - 280 Â°C	464 - 536 Â°F	Injection
Mold Temperature	40.0 - 80.0 Â°C	104 - 176 Â°F	Injection
Drying Temperature	80.0 Â°C	176 Â°F	Pre-drying
Dry Time	2 - 4 hour	2 - 4 hour	Pre-drying

Descriptive Properties	Value	Comments
Color	Beige 36598 Q42	
	Black 56625	
	Black 71200	
	Black Q427	
	Gray 00302	
	Natural	
	White 25820 Q 438	
	White 31718	
	White 34858	
	White 36304 Q35	
	White 36327	
	White 36448	

Descriptive Properties Commercial Status	Value Europe	Comments
Primary Processing Technique	Injection Molding	

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