

Styrolution Luran® S KR 2859 ASA

Category : Polymer , Thermoplastic , ASA Polymer

Material Notes:

Description: Stiff extrusions product, versatile grade for profile and sheet extrusion as protective cap layer. Information provided by STYROLUTION, which is a joint venture between BASF and INEOS

Order this product through the following link:

http://www.lookpolymers.com/polymer_Styrolution-Luran-S-KR-2859-ASA.php

Physical Properties	Metric	English	Comments
Density	1.07 g/cc	0.0387 lb/in ³	ISO 1183
Water Absorption	1.65 %	1.65 %	Equilibrium; ISO 62
	0.45 %	0.45 %	ISO 62
	@Time 86400 sec	@Time 24.0 hour	
Moisture Absorption at Equilibrium	0.35 %	0.35 %	23Â°C/50% RH; ISO 62
Melt Flow	12.84 g/10 min	12.84 g/10 min	ISO 1133
	@Load 10.0 kg, Temperature 220 Â°C	@Load 22.0 lb, Temperature 428 Â°F	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	55.0 MPa	7980 psi	50 mm/min; ISO 527-1/-2
Elongation at Break	7.0 %	7.0 %	Nominal, 50 mm/min; ISO 527-1/-2
Elongation at Yield	3.2 %	3.2 %	50 mm/min; ISO 527-1/-2
Tensile Modulus	2.50 GPa	363 ksi	ISO 527-1/-2
Charpy Impact Unnotched	8.00 J/cm ²	38.1 ft-lb/in ²	ISO 179/1eU
	@Temperature -30.0 Â°C	@Temperature -22.0 Â°F	
	16.0 J/cm ²	76.1 ft-lb/in ²	ISO 179/1eU
	@Temperature 23.0 Â°C	@Temperature 73.4 Â°F	
Charpy Impact, Notched	0.400 J/cm ²	1.90 ft-lb/in ²	ISO 179/1eA
	@Temperature -30.0 Â°C	@Temperature -22.0 Â°F	
	1.10 J/cm ²	5.23 ft-lb/in ²	ISO 179/1eA
	@Temperature 23.0 Â°C	@Temperature 73.4 Â°F	

Mechanical Properties	Metric	English	Comments
Tensile Creep Modulus, 1000 hours	MPa	psi	ISO 899-1
	@Strain <=0.500 %	@Strain <=0.500 %	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	80.0 - 110 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	44.4 - 61.1 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	ISO 11359-1/-2
	@Temperature 23.0 - 80.0 $\text{Å}^\circ\text{C}$	@Temperature 73.4 - 176 $\text{Å}^\circ\text{F}$	
Thermal Conductivity	0.170 W/m-K	1.18 BTU-in/hr-ft $\text{Å}^2\cdot\text{Å}^\circ\text{F}$	DIN 52612-1
Maximum Service Temperature, Air	80.0 $\text{Å}^\circ\text{C}$	176 $\text{Å}^\circ\text{F}$	
Vicat Softening Point	98.0 $\text{Å}^\circ\text{C}$	208 $\text{Å}^\circ\text{F}$	VST/B/50; ISO 306

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+12 ohm-cm	1.00e+12 ohm-cm	IEC 60093
Surface Resistance	1.00e+13 ohm	1.00e+13 ohm	IEC 60093

Processing Properties	Metric	English	Comments
Melt Temperature	200 - 240 $\text{Å}^\circ\text{C}$	392 - 464 $\text{Å}^\circ\text{F}$	Extrusion, Pipes
	210 - 230 $\text{Å}^\circ\text{C}$	410 - 446 $\text{Å}^\circ\text{F}$	Blow Molding
	230 - 270 $\text{Å}^\circ\text{C}$	446 - 518 $\text{Å}^\circ\text{F}$	Extrusion, Plates
Mold Temperature	60.0 $\text{Å}^\circ\text{C}$	140 $\text{Å}^\circ\text{F}$	Blow molding
Drying Temperature	80.0 $\text{Å}^\circ\text{C}$	176 $\text{Å}^\circ\text{F}$	Pre-drying
Dry Time	2 - 4 hour	2 - 4 hour	Pre-drying

Descriptive Properties	Value	Comments
Color	Natural	
Commercial Status	Europe	
Primary Processing Technique	Injection Molding	

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