

Styron Pulse® 1350 ABS + Polycarbonate

Category : Polymer , Thermoplastic , ABS Polymer , Polycarbonate/ABS Alloy, Unreinforced , Polycarbonate (PC)

Material Notes:

PULSE® 1350 Engineering resin offers a superior total performance with a balance of heat resistance, practical toughness, high and low temperature impact strength retention and ease of processing. Data provided by Dow Chemical. This product line was spun off from Dow Chemical to Styron in 2010.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Styron-Pulse-1350-ABS-Polycarbonate.php

Physical Properties	Metric	English	Comments
Density	1.14 g/cc	0.0412 lb/in ³	ASTM Data
Water Absorption	0.15 %	0.15 %	
Moisture Absorption at Equilibrium	0.32 %	0.32 %	Humidity Absorption
Linear Mold Shrinkage	0.0070 cm/cm	0.0070 in/in	
Melt Flow	3.0 g/10 min @Load 3.80 kg, Temperature 230 °C	3.0 g/10 min @Load 8.38 lb, Temperature 446 °F	ASTM Data

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	115	115	
Tensile Strength, Ultimate	40.0 MPa	5800 psi	ASTM Data
Tensile Strength, Yield	53.8 MPa	7800 psi	ASTM Data
Elongation at Break	100 %	100 %	ASTM Data
Elongation at Yield	4.2 %	4.2 %	ISO Data
Tensile Modulus	2.40 GPa	348 ksi	ISO Data.
Izod Impact, Notched	5.34 J/cm	10.0 ft-lb/in	ASTM Data
	2.67 J/cm @Temperature -50.0 °C	5.00 ft-lb/in @Temperature -58.0 °F	ASTM Data
Charpy Impact Unnotched	NB	NB	ISO Data
	NB	NB	ISO Data, Low Temp
Charpy Impact, Notched	2.20 J/cm ²	10.5 ft-lb/in ²	ISO Data, Low Temp

Mechanical Properties	5.60 J/cm ² Metric	26.7 ft-lb/in ² English	ISO Data Comments
Impact Test	56.5 J	41.7 ft-lb	Instrumented Dart Total Energy
	@Temperature -30.0 Â°C	@Temperature -22.0 Â°F	
	56.5 J	41.7 ft-lb	Instrumented Dart Total Energy
	@Temperature 23.0 Â°C	@Temperature 73.4 Â°F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	73.8 Âµm/m-Â°C	41.0 Âµin/in-Â°F	ASTM data
	@Temperature 20.0 Â°C	@Temperature 68.0 Â°F	
Deflection Temperature at 1.8 MPa (264 psi)	110 Â°C	230 Â°F	Unannealed; ASTM Data
	121 Â°C	250 Â°F	annealed; ASTM Data
Vicat Softening Point	139 Â°C	282 Â°F	
Flammability, UL94	HB	HB	
	@Thickness 1.47 mm	@Thickness 0.0579 in	

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