

## TSE Industries EcoWIND® 100 Polyurethane Resin Filament Winding (discontinued \*\*)

Category: Polymer, Thermoset, Polyurethane, TS, Thermoset Polyurethane, Liquid

## **Material Notes:**

TSE-EcoWIND® resins are "Environmentally-Preferred Products" or EPP's. They are a pair of polyurethane resins free of Styrene, and are "ultra-low" emitting during application. TSE-EcoWIND® resins are formulated for filament winding applications serving the composite pressure vessel, tank, and piping markets. These PU resins have tested positively in both hot and cold pressure vessel applications and can be applied to reinforce thermoplastic substrates (i.e. polyethylene, ABS, etc.) or applied directly to a release coated mandrel surface.All information provided by TSE Industries

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_TSE-Industries-EcoWIND-100-Polyurethane-Resin-Filament-Winding-nbspdiscontinued-.php

| Physical Properties | Metric               | English              | Comments |
|---------------------|----------------------|----------------------|----------|
| Specific Gravity    | 1.026 g/cc           | 1.026 g/cc           |          |
|                     | @Temperature 23.9 °C | @Temperature 75.0 °F |          |
| Viscosity           | 800 - 1000 cP        | 800 - 1000 cP        |          |
|                     | @Temperature 23.9 °C | @Temperature 75.0 °F |          |

| Mechanical Properties   | Metric      | English      | Comments      |
|-------------------------|-------------|--------------|---------------|
| Hardness, Shore D       | 84 - 85     | 84 - 85      | Clear Casting |
| Tensile Strength, Yield | >= 68.9 MPa | >= 10000 psi | Clear Casting |
| Elongation at Yield     | 2.0 - 3.0 % | 2.0 - 3.0 %  | Clear Casting |

| Processing Properties | Metric                      | English                      | Comments   |
|-----------------------|-----------------------------|------------------------------|--|
| Cure Time             | 25.0 min                    | 0.417 hour                   |  |
|                       | @Temperature 57.2 - 62.8 °C | @Temperature 135 -<br>145 °F |  |
| Gel Time              | 3.00 - 15.0 min             | 3.00 - 15.0 min              | when reacted at 1:1 by volume, based on application      |
|                       | @Temperature 23.9 °C        | @Temperature 75.0 °F         |  |
| Shelf Life            | 6.00 Month                  | 6.00 Month                   | Sealed containers should be stored between 75°F and 95°F |
|                       | @Temperature 23.9 °C        | @Temperature 75.0 °F         |  |

## **Contact Songhan Plastic Technology Co.,Ltd.**

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