

**TSE Industries Millathane® 76 Millable Polyester Polyurethane Rubber, 10.0
PHR Cumar P10 Plasticizer**

Category : Polymer , Thermoset , Polyester, TS , Polyurethane, TS , Thermoset Polyurethane, Elastomer, Unreinforced , Rubber or Thermoset Elastomer (TSE)

Material Notes:

Millathane® 76 is a very suitable choice for use in products such as bushings, small copier rolls; automotive applications – bumpers, o-rings, hydraulic seals, belts, gaskets, solid tires – and many other high performance polyurethane applications. Millathane 76 can be vulcanized by sulfur or peroxide cured systems. Plasticizers should be used in all Millathane®76 compounds to better incorporate fillers and improve processing. Some plasticizers are not compatible with Millathane76, e.g. naphthenic and all paraffinic oils, however, a number of ester plasticizers perform very well. Formulation Millathane 76 100.0 Zinc Stearate 0.5 N-550 Black 40.0 MBTS 4.0 MBT 2.0 Thanecure® ZM1.0 Sulfur 1.5 Plasticizer 10.0 All information provided by TSE Industries

Order this product through the following link:
http://www.lookpolymers.com/polymer_TSE-Industries-Millathane-76-Millable-Polyester-Polyurethane-Rubber-100-PHR-Cumar-P10-Plasticizer.php

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	62	62	
	80	80	heat aged 70 hours @ 100°C
Tensile Strength, Yield	22.54 MPa	3269 psi	
Elongation at Yield	621 %	621 %	
100% Modulus	0.00230 GPa	0.334 ksi	
200% Modulus	0.00489 GPa	0.709 ksi	
300% Modulus	0.008301 GPa	1.204 ksi	
Tear Strength	56.4 kN/m	322 pli	Die C
Compression Set	35.8 %	35.8 %	
	@Temperature 70.0 °C, Time 79200 sec	@Temperature 158 °F, Time 22.0 hour	

Processing Properties	Metric	English	Comments
Cure Time	7.00 min	0.117 hour	
	@Temperature 155 °C	@Temperature 311 °F	

Descriptive Properties	Value	Comments
Weight Loss (%)	5	heat aged 70 hours @ 100°C

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