

TSE Industries Millathane® 76 Millable Polyester Polyurethane Rubber, 20 PHR Non-Black, Aerosil 200

Category : Polymer , Thermoset , Polyester, TS , Polyurethane, TS , Thermoset Polyurethane, Elastomer, Unreinforced , Rubber or Thermoset Elastomer (TSE)

Material Notes:

Millathane® 76 is a very suitable choice for use in products such as bushings, small copier rolls; automotive applications – bumpers, o-rings, hydraulic seals, belts, gaskets, solid tires – and many other high performance polyurethane applications. Millathane 76 can be vulcanized by sulfur or peroxide cured systems. Formulation Millathane 76 100.0 Zinc Stearate 0.5 Poly AC 617A1.0 MBTS 4.0 MBT 2.0 Thanecure® ZM1.0 TP-95 10.0 Sulfur 2.0 Aerosil 200 20 All information provided by TSE Industries

Order this product through the following link:

http://www.lookpolymers.com/polymer_TSE-Industries-Millathane-76-Millable-Polyester-Polyurethane-Rubber-20-PHR-Non-Black-Aerosil-200.php

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	57	57	
Tensile Strength, Yield	32.53 MPa	4718 psi	
Elongation at Yield	699 %	699 %	
100% Modulus	0.00135 GPa	0.196 ksi	
200% Modulus	0.00230 GPa	0.333 ksi	
300% Modulus	0.00379 GPa	0.549 ksi	
Tear Strength	44.7 kN/m	255 pli	
Taber Abrasion, mg/1000 Cycles	5.0 @Load 1.00 kg	5.0 @Load 2.20 lb	H-18 wheel
Compression Set	50.8 % @Temperature 70.0 °C, Time 79200 sec	50.8 % @Temperature 158 °F, Time 22.0 hour	

Processing Properties	Metric	English	Comments
Cure Time	10.0 min @Temperature 155 °C	0.167 hour @Temperature 311 °F	

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