

TSE Industries Millathane® 76 Millable Polyester Polyurethane Rubber, 2.5 PHR Vul-Cup 40KE Peroxide

Category: Polymer, Thermoset, Polyester, TS, Polyurethane, TS, Thermoset Polyurethane, Elastomer, Unreinforced, Rubber or Thermoset Elastomer (TSE)

Material Notes:

Millathane® 76 is a very suitable choice for use in products such as bushings, small copier rolls; automotive applications — bumpers, orings, hydraulic seals, belts, gaskets, solid tires — and many other high performance polyurethane applications. Millathane 76 can be vulcanized by sulfur or peroxide cured systems. Curing of Millathane® 76 can easily be done with many types of peroxides. Millathane 76 peroxide vulcanizates have superior compression set, greater heat stability, and are more resistant to reversion than sulfur cures. Formulation Vul-Cup 40 KE2.5 Millathane 76 100.0 Stearic Acid0.25 Poly AC 617 A0.5 N-55035.0 TP-953.0 All information provided by TSE Industries

Order this product through the following link:

http://www.lookpolymers.com/polymer_TSE-Industries-Millathane-76-Millable-Polyester-Polyurethane-Rubber-25-PHR-Vul-Cup-40KE-Peroxide.php

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	64	64	
	68	68	heat aged 70 hours @ 100°C
Tensile Strength, Yield	26.21 MPa	3802 psi	heat aged 70 hours @ 100°C
	26.37 MPa	3825 psi	
Elongation at Yield	282.88 %	282.88 %	heat aged 70 hours @ 100°C
	340 %	340 %	
100% Modulus	0.00442 GPa	0.641 ksi	
200% Modulus	0.01451 GPa	2.104 ksi	
300% Modulus	0.0235 GPa	3.41 ksi	
Tear Strength	59.0 kN/m	337 pli	Die C
Compression Set	25.9 %	25.9 %	
	@Temperature 100 °C, Time 79200 sec	@Temperature 212 °F, Time 22.0 hour	

Processing Properties	Metric	English	Comments
Cure Time	7.00 min	0.117 hour	
	@Temperature 83.3 °C	@Temperature 182 °F	



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