

TSE Industries Millathane® CM Millable Polyether Urethane Rubber, 20 Minutes Milling

Category : Polymer , Thermoset , Polyester, TS , Polyurethane, TS , Thermoset Polyurethane, Elastomer, Unreinforced , Rubber or Thermoset Elastomer (TSE)

Material Notes:

MILLATHANE CM is a sulfur and peroxide curable polyether urethane rubber. Its outstanding property is its great resistance to abrasion, which makes it of special interest for articles that are subjected to high wear in service. It has a unique combination of excellent properties, such as low temperature characteristics, and resistance to heat deterioration, ozone cracking, weathering and swelling in oils or solvents.

FormulationMillathane CM 100.0N330 Carbon Black30.0Coumarone-Indene Resin15.0MBTS4.0MBT1.0Sulfur0.75CAYTUR 40.35Zinc Stearate0.5All information provided by TSE Industries

Order this product through the following link:
http://www.lookpolymers.com/polymer_TSE-Industries-Millathane-CM-Millable-Polyether-Urethane-Rubber-20-Minutes-Milling.php

Physical Properties	Metric	English	Comments
Mooney Viscosity	42	42	MS 1+10
	@Temperature 100 °C	@Temperature 212 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	68	68	
Tensile Strength, Yield	35.5 MPa	5150 psi	
Elongation at Break	580 %	580 %	
300% Modulus	0.0128 GPa	1.85 ksi	
Tear Strength	62.9 kN/m	359 pli	Die C; ASTM D624
Abrasion	330	330	NBS Index
Compression Set	25 %	25 %	Method B
	@Temperature 70.0 °C, Time 79200 sec	@Temperature 158 °F, Time 22.0 hour	

Processing Properties	Metric	English	Comments
Cure Time	60.0 min	1.00 hour	
	@Temperature 142 °C	@Temperature 287 °F	

Descriptive Properties	Value	Comments
Mooney Scorch	>= 32	at 250°F; 44 minutes to 10 point rise

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