

TSE Industries Millathane® CM Millable Polyether Urethane Rubber with 20 PHR Iceberg Clay Filler

Category: Polymer, Thermoset, Polyester, TS, Polyurethane, TS, Thermoset Polyurethane, Elastomer, Unreinforced, Rubber or Thermoset Elastomer (TSE)

Material Notes:

MILLATHANE CM is a sulfur and peroxide curable polyether urethane rubber. Its outstanding property is its great resistance to abrasion, which makes it of special interest for articles that are subjected to high wear in service. It has a unique combination of excellent properties, such as low temperature characteristics, and resistance to heat deterioration, ozone cracking, weathering and swelling in oils or solvents. Formulation Millathane CM 100.0 Iceberg Clay20.0 Coumarone-Indene Resin6.67 MBTS4.0 MBT1.0 Sulfur0.75 CAYTUR 40.35 Zinc Stearate0.50 All information provided by TSE Industries

Order this product through the following link:

http://www.lookpolymers.com/polymer_TSE-Industries-Millathane-CM-Millable-Polyether-Urethane-Rubber-with-20-PHR-Iceberg-Clay-Filler.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.19 g/cc	1.19 g/cc	
Mannay Vicessity	23	23	
Mooney Viscosity	@Temperature 121 °C	@Temperature 250 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	57	57	
Tensile Strength, Yield	15.2 MPa	2200 psi	
Elongation at Yield	500 %	500 %	
100% Modulus	0.00190 GPa	0.275 ksi	
300% Modulus	0.00431 GPa	0.625 ksi	
Tear Strength	30.9 kN/m	176 pli	Graves
Compression Set	16 %	16 %	Method B

Processing Properties Cure Time	Processing Properties	Metric	English	Comments
	Cura Tima	90.0 min	1.50 hour	
	@Temperature 142 °C	@Temperature 287 °F		

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