

## TSE Industries Millathane® HT High Temperature-Resistant Millable Polyester Polyurethane with 40 PHR Mistron Vapor Filler

Category: Polymer, Thermoset, Polyester, TS, Polyurethane, TS, Thermoset Polyurethane, Elastomer, Unreinforced, Rubber or Thermoset Elastomer (TSE)

## Material Notes:

MILLATHANE HT is a polyester millable polyurethane which has the ability to withstand elevated temperatures. Polyurethanes have been known for their excellent resistance to abrasion, impact, tear strength, oil and fuel resistance, and ozone resistance. The life expectancy of urethane is often 5 times longer than other elastomers, thus saving material costs and downtime expense. One shortcoming of polyurethanes is loss of physical properties at temperatures over 180°F (82°C). MILLATHANE HT has overcome this weakness.FormulationMillathane HT100.0Zinc Stearate0.5MBTS4.0MBT2.0THANECURE® ZM1.0Sulfur1.5Mistron Vapor40All information provided by TSE Industries

Order this product through the following link:

http://www.lookpolymers.com/polymer\_TSE-Industries-Millathane-HT-High-Temperature-Resistant-Millable-Polyester-Polyurethane-with-40-PHR-Mistron-Vapor-Filler.php

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	66	66	
Tensile Strength, Yield	25.62 MPa	3716 psi	
Elongation at Yield	519 %	519 %	
100% Modulus	0.00476 GPa	0.690 ksi	
200% Modulus	0.00687 GPa	0.996 ksi	
300% Modulus	0.008563 GPa	1.242 ksi	
Tear Strength	37.1 kN/m	212 pli	Die C
Compression Set	62 %	62 %	
	@Temperature 70.0 °C, Time 79200 sec	@Temperature 158 °F, Time 22.0 hour	

Processing Properties	Metric	English	Comments
Cure Time	19.0 min	0.317 hour	Press cured
	@Temperature 154 °C	@Temperature 310 °F	

## Contact Songhan Plastic Technology Co.,Ltd.

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