

Techmer ES Electrablend® PA6 IM B Nylon 6

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, Heat Stabilized , Nylon 6, Impact Grade

Material Notes:

Availability: North America Forms: Pellets Additive: Lubricant, Impact Modifier and Heat Stabilizer Features: Conductive, Impact Modified, Heat Stabilized and Lubricated Appearance: Off-White Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-Electrablend-PA6-IM-B-Nylon-6.php

Physical Properties	Metric	English	Comments
Density	1.06 g/cc	0.0383 lb/in ³	ASTM D792
Water Absorption	1.5 % @Time 86400 sec	1.5 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.013 cm/cm @Thickness 3.17 mm	0.013 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	105	105	ASTM D785
Tensile Strength, Yield	50.3 MPa	7300 psi	ASTM D638
Elongation at Break	200 %	200 %	ASTM D638
Flexural Strength	65.5 MPa	9500 psi	ASTM D790
Flexural Modulus	1.79 GPa	260 ksi	ASTM D790
Izod Impact, Notched	6.41 J/cm @Thickness 3.17 mm	12.0 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	99.0 Åµm/m-Å°C	55.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	166 Å°C	330 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	51.7 Å°C	125 Å°F	Unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
Volume Resistivity	100 - 10000 ohm-cm	100 - 10000 ohm-cm	ASTM D257
Surface Resistance	100 - 10000 ohm	100 - 10000 ohm	ASTM D257

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