

Techmer ES HiFill FR[®] ABS GB10 FR 10% Glass Bead Filled

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), Glass Bead Filled

Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Glass Bead, 10% Filler by Weight Features: Flame Retardant Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-FR-ABS-GB10-FR-10-Glass-Bead-Filled.php

Physical Properties	Metric	English	Comments
Density	1.27 g/cc	0.0459 lb/in ³	ASTM D792
Water Absorption	0.16 % @Time 86400 sec	0.16 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0050 cm/cm @Thickness 3.17 mm	0.0050 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	34.5 MPa	5000 psi	ASTM D638
Elongation at Break	1.8 %	1.8 %	ASTM D638
Flexural Strength	50.3 MPa	7300 psi	ASTM D790
Flexural Modulus	2.93 GPa	425 ksi	ASTM D790
Izod Impact, Notched	0.801 J/cm @Thickness 3.17 mm	1.50 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	41.4 Åµm/m-Å°C	23.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	93.3 Å°C	200 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	82.2 Å°C	180 Å°F	Unannealed; ASTM D648
Flammability, UL94	V-0	V-0	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	ASTM D257
Dielectric Strength	17.7 kV/mm	450 kV/in	Method A (Short-Time); ASTM D149

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