

Techmer ES HiFill® HIPS GF30 30% Glass Filled

Category : Polymer , Thermoplastic , Polystyrene (PS) , Polystyrene, Impact Grade, Glass Filled

Material Notes:

Availability: North America Forms: Pellets Glass Fiber Reinforcement, 30% Filler by Weight Appearance: Black Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-HIPS-GF30-30-Glass-Filled.php

Physical Properties	Metric	English	Comments
Density	1.25 g/cc	0.0452 lb/in ³	ASTM D792
Water Absorption	0.070 % @Time 86400 sec	0.070 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0015 cm/cm @Thickness 3.17 mm	0.0015 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	120	120	ASTM D785
Tensile Strength, Yield	68.9 MPa	10000 psi	ASTM D638
Elongation at Break	1.0 %	1.0 %	ASTM D638
Flexural Strength	89.6 MPa	13000 psi	ASTM D790
Flexural Modulus	7.24 GPa	1050 ksi	ASTM D790
Izod Impact, Notched	0.641 J/cm @Thickness 3.17 mm	1.20 ft-lb/in @Thickness 0.125 in	ASTM D256
Izod Impact, Unnotched	2.14 J/cm @Thickness 3.17 mm	4.00 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	30.6 Åµm/m-Å°C	17.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	104 Å°C	220 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	93.3 Å°C	200 Å°F	Unannealed; ASTM D648
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	ASTM D257
Dielectric Strength	17.7 kV/mm	450 kV/in	Method A (Short-Time); ASTM D149

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