

Techmer ES HiFill® PA6 GF15 IM BK 15% Glass Filled

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , 20% Glass Fiber Filled , Nylon 6 , Heat Stabilized

Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Glass Fiber Reinforcement, 15% Filler by Weight Additive: Heat Stabilizer and Lubricant Features: Heat Stabilized and Lubricated Appearance: Black Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PA6-GF15-IM-BK-15-Glass-Filled.php

Physical Properties	Metric	English	Comments
Density	1.24 g/cc	0.0448 lb/in ³	ASTM D792
Water Absorption	1.4 % @Time 86400 sec	1.4 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0055 cm/cm @Thickness 3.17 mm	0.0055 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	120	120	ASTM D785
Tensile Strength, Yield	86.2 MPa	12500 psi	ASTM D638
Elongation at Break	6.0 %	6.0 %	ASTM D638
Flexural Strength	138 MPa	20000 psi	ASTM D790
Flexural Modulus	2.76 GPa	400 ksi	ASTM D790
Izod Impact, Notched	1.12 J/cm @Thickness 3.17 mm	2.10 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	43.2 Åµm/m-Å°C	24.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	213 Å°C	415 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	196 Å°C	385 Å°F	Unannealed; ASTM D648
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	ASTM D257

Electrical Properties	Metric//mm	EnglishIn	CommentsShort-Time); ASTM D149
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Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com
Email : sales@lookpolymers.com
Tel : +86 021-51131842
Mobile : +86 13061808058
Skype : lookpolymers
Address : United North Road 215,Fengxian District, Shanghai City,China