

Techmer ES HiFill® PA6/6 GF20 TL10 20% Glass Filled

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 20% Glass Fiber Filled , Nylon 66, PTFE Filled

Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Glass Fiber Reinforcement, 20% Filler by Weight Additive: PTFE Lubricant (10%) Features: Lubricated Appearance: Natural Color Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PA66-GF20-TL10-20-Glass-Filled.php

Physical Properties	Metric	English	Comments
Density	1.36 g/cc	0.0491 lb/in ³	ASTM D792
Water Absorption	0.95 % @Time 86400 sec	0.95 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0040 cm/cm @Thickness 3.17 mm	0.0040 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	115	115	ASTM D785
Tensile Strength, Yield	124 MPa	18000 psi	ASTM D638
Elongation at Break	3.0 %	3.0 %	ASTM D638
Flexural Strength	172 MPa	25000 psi	ASTM D790
Flexural Modulus	6.21 GPa	900 ksi	ASTM D790
Izod Impact, Notched	0.641 J/cm @Thickness 3.17 mm	1.20 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	32.4 Åµm/m-Å°C	18.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	255 Å°C	491 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	221 Å°C	430 Å°F	Unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	ASTM D257
Dielectric Strength	19.3 kV/mm	490 kV/in	Method A (Short-Time); ASTM D149

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