

Techmer ES HiFill® PBT 613 RD

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT)

Material Notes:

Availability: North America Forms: Pellets UL File Number: E157318 Appearance: Red 8661111 Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PBT-613-RD.php

Physical Properties	Metric	English	Comments
Density	1.31 g/cc	0.0473 lb/in ³	ASTM D792
Water Absorption	0.080 %	0.080 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Flow	0.016 cm/cm	0.016 in/in	ASTM D955
	@Thickness 3.17 mm	@Thickness 0.125 in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	112	112	ASTM D785
Tensile Strength, Yield	55.2 MPa	8000 psi	ASTM D638
Elongation at Break	300 %	300 %	ASTM D638
Flexural Strength	79.3 MPa	11500 psi	ASTM D790
Flexural Modulus	2.41 GPa	350 ksi	ASTM D790
Izod Impact, Notched	0.481 J/cm	0.900 ft-lb/in	ASTM D256
	@Thickness 3.17 mm	@Thickness 0.125 in	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	126 Åµm/m-Å°C	70.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	150 Å°C	302 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	51.7 Å°C	125 Å°F	Unannealed; ASTM D648
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Volume Resistivity	3.00e+15 ohm-cm	3.00e+15 ohm-cm	ASTM D257
Dielectric Strength	16.1 kV/mm	410 kV/in	Method A (Short-Time); ASTM D149

Electrical Properties	Metric	English	Comments
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Contact Songhan Plastic Technology Co.,Ltd.

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