

Techmer ES HiFill® PBT 613

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT)

Material Notes:

Availability: North America Forms: Pellets Features: Good Flow and Good Processability Appearance: Natural Color Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PBT-613.php

Physical Properties	Metric	English	Comments
Density	1.30 g/cc	0.0470 lb/in ³	ASTM D792
Water Absorption	0.080 % @Time 86400 sec	0.080 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.010 cm/cm @Thickness 3.17 mm	0.010 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	112	112	ASTM D785
Tensile Strength, Yield	55.2 MPa	8000 psi	ASTM D638
Elongation at Break	20 %	20 %	ASTM D638
Flexural Strength	75.8 MPa	11000 psi	ASTM D790
Flexural Modulus	2.69 GPa	390 ksi	ASTM D790
Izod Impact, Notched	0.427 J/cm @Thickness 3.17 mm	0.800 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	126 Âµm/m-Â°C	70.0 Âµin/in-Â°F	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	54.4 Â°C	130 Â°F	Unannealed; ASTM D648
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Volume Resistivity	3.00e+15 ohm-cm	3.00e+15 ohm-cm	ASTM D257
Dielectric Strength	16.1 kV/mm	410 kV/in	Method A (Short-Time); ASTM D149

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