

Techmer ES HiFill® PC GF30 X 30% Glass Filled

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, 30% Glass Filled

Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Glass Fiber Reinforcement, 30% Filler by Weight Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PC-GF30-X-30-Glass-Filled.php

Physical Properties	Metric	English	Comments
Density	1.43 g/cc	0.0517 lb/in ³	ASTM D792
Water Absorption	0.080 % @Time 86400 sec	0.080 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0010 cm/cm @Thickness 3.17 mm	0.0010 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	120	120	ASTM D785
Tensile Strength, Yield	114 MPa	16500 psi	ASTM D638
Elongation at Break	3.0 %	3.0 %	ASTM D638
Flexural Strength	159 MPa	23000 psi	ASTM D790
Flexural Modulus	7.58 GPa	1100 ksi	ASTM D790
Izod Impact, Notched	1.07 J/cm @Thickness 3.17 mm	2.00 ft-lb/in @Thickness 0.125 in	ASTM D256
Izod Impact, Unnotched	8.54 J/cm @Thickness 3.17 mm	16.0 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	23.4 Åµm/m-Å°C	13.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	152 Å°C	305 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	149 Å°C	300 Å°F	Unannealed; ASTM D648
Flammability, UL94	2.00	2.00	

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