

Techmer ES HiFill® PEEK CF20 TL15 HF 20% Carbon Filled

Category : Polymer , Thermoplastic , Polyketone , Polyetheretherketone (PEEK) , Polyetheretherketone, PEEK, Carbon Fiber Filled

Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Carbon Fiber Reinforcement, 20% Filler by Weight Additive:

Lubricant Features: High Flow and Lubricated Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PEEK-CF20-TL15-HF-20-Carbon-Filled.php

Physical Properties	Metric	English	Comments
Density	1.45 g/cc	0.0524 lb/in ³	ASTM D792
Water Absorption	0.15 % @Time 86400 sec	0.15 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0010 cm/cm @Thickness 3.17 mm	0.0010 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	118	118	ASTM D785
Tensile Strength, Yield	207 MPa	30000 psi	ASTM D638
Elongation at Break	1.5 %	1.5 %	ASTM D638
Flexural Strength	310 MPa	45000 psi	ASTM D790
Flexural Modulus	18.6 GPa	2700 ksi	ASTM D790
Izod Impact, Notched	1.07 J/cm @Thickness 3.17 mm	2.00 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	10.8 Åµm/m-Å°C	6.00 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	288 Å°C	550 Å°F	Unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+6 ohm-cm	1.00e+6 ohm-cm	ASTM D257

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