

Techmer ES HiFill® PPS/F GF10 10% Glass Filled

Category : Polymer , Thermoplastic , Polyphenylene Sulfide (PPS) , Polyphenylene Sulfide (PPS) with 10% Glass Fiber Filler

Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Glass Fiber Reinforcement, 10% Filler by Weight Appearance: Natural Color Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PPSF-GF10-10-Glass-Filled.php

Physical Properties	Metric	English	Comments
Density	1.41 g/cc	0.0509 lb/in ³	ASTM D792
Water Absorption	0.020 % @Time 86400 sec	0.020 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0050 cm/cm @Thickness 3.17 mm	0.0050 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	100	100	ASTM D785
Tensile Strength, Yield	128 MPa	18500 psi	ASTM D638
Elongation at Break	1.5 %	1.5 %	ASTM D638
Flexural Yield Strength	207 MPa	30000 psi	ASTM D790
Flexural Modulus	15.9 GPa	2300 ksi	ASTM D790
Izod Impact, Notched	0.534 J/cm @Thickness 3.17 mm	1.00 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	19.8 Åµm/m-Å°C	11.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	282 Å°C	540 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	271 Å°C	520 Å°F	Unannealed; ASTM D648
Flammability, UL94	V-0	V-0	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	ASTM D257

Electrical Properties	Metric /mm	English in	Comments Short-Time); ASTM D149
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Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com
Email : sales@lookpolymers.com
Tel : +86 021-51131842
Mobile : +86 13061808058
Skype : lookpolymers
Address : United North Road 215,Fengxian District, Shanghai City,China