

Techmer ES HiFill® PVDF CF15-M BK 15% Milled Carbon Filled

Category : Polymer , Thermoplastic , Fluoropolymer , PVDF , Polyvinylidene fluoride (PVDF), with Carbon Fiber

Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Milled Carbon Fiber, 15% Filler by Weight Appearance: Black Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PVDF-CF15-M-BK-15-Milled-Carbon-Filled.php

Physical Properties	Metric	English	Comments
Density	1.77 g/cc	0.0639 lb/in ³	ASTM D792
Water Absorption	0.020 %	0.020 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Flow	0.0050 cm/cm	0.0050 in/in	ASTM D955
	@Thickness 3.17 mm	@Thickness 0.125 in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	106	106	ASTM D785
Tensile Strength, Yield	93.1 MPa	13500 psi	ASTM D638
Elongation at Break	4.5 %	4.5 %	ASTM D638
Flexural Yield Strength	117 MPa	17000 psi	ASTM D790
Flexural Modulus	8.55 GPa	1240 ksi	ASTM D790
Izod Impact, Notched	0.854 J/cm	1.60 ft-lb/in	ASTM D256
	@Thickness 3.17 mm	@Thickness 0.125 in	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	45.0 Åµm/m-Å°C	25.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	168 Å°C	335 Å°F	Unannealed; ASTM D648
Flammability, UL94	V-0	V-0	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+6 ohm-cm	1.00e+6 ohm-cm	ASTM D257

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