

Techmer ES Luriblend® PA6 TL15 Nylon 6

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, Heat Stabilized , Nylon 6, PTFE Filled

Material Notes:

Availability: North America Forms: Pellets Additive: Heat Stabilizer and PTFE Lubricant (15%) Features: Heat Stabilized and Lubricated Appearance: Black Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-Luriblend-PA6-TL15-Nylon-6.php

Physical Properties	Metric	English	Comments
Density	1.21 g/cc	0.0437 lb/in ³	ASTM D792
Water Absorption	1.1 % @Time 86400 sec	1.1 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.017 cm/cm @Thickness 3.17 mm	0.017 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	116	116	ASTM D785
Tensile Strength, Yield	62.7 MPa	9100 psi	ASTM D638
Elongation at Break	9.5 %	9.5 %	ASTM D638
Flexural Strength	89.6 MPa	13000 psi	ASTM D790
Flexural Modulus	2.62 GPa	380 ksi	ASTM D790
Izod Impact, Notched	0.481 J/cm @Thickness 3.17 mm	0.900 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	84.6 Åm/m-ÅC	47.0 Åin/in-ÅF	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	154 ÅC	310 ÅF	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	70.0 ÅC	158 ÅF	Unannealed; ASTM D648
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+14 ohm-cm	1.00e+14 ohm-cm	ASTM D257

Electrical Properties	Metric//mm	EnglishIn	CommentsShort-Time); ASTM D149
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