

Techmer ES Luriblend® PA6/6 TS18 Nylon 66

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, PTFE Filled

Material Notes:

Availability: North America Forms: Pellets Additive: PTFE + Silicone Lubricant (18%) Features: Lubricated Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-Luriblend-PA66-TS18-Nylon-66.php

Physical Properties	Metric	English	Comments
Density	1.25 g/cc	0.0452 lb/in ³	ASTM D792
Water Absorption	0.80 % @Time 86400 sec	0.80 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.018 cm/cm @Thickness 3.17 mm	0.018 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	118	118	ASTM D785
Tensile Strength, Yield	65.5 MPa	9500 psi	ASTM D638
Elongation at Break	9.0 %	9.0 %	ASTM D638
Flexural Yield Strength	96.5 MPa	14000 psi	ASTM D790
Flexural Modulus	2.48 GPa	360 ksi	ASTM D790
Izod Impact, Notched	0.481 J/cm @Thickness 3.17 mm	0.900 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	81.0 Åµm/m-Å°C	45.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	210 Å°C	410 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	102 Å°C	215 Å°F	Unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+14 ohm-cm	1.00e+14 ohm-cm	ASTM D257
Dielectric Strength	19.7 kV/mm	500 kV/in	Method A (Short-Time); ASTM D149

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