

Tra-Con Tra-Bond 2130 Medium Viscosity Epoxy Adhesive

Category : Polymer , Adhesive , Thermoset , Epoxy

Material Notes:

TRA-BOND 2130 is a clear, near transparent, medium viscosity epoxy adhesive formulation developed for rigid laminating, sealing and bonding applications where the combination of good wetting plus improved mechanical electrical properties is required. This two-part liquid epoxy adhesive contains no solvents and is easy to mix, use and apply at room temperature. TRA-BOND 2130 develops strong, rigid, high performance bonds to itself and to ceramics, glass and glass fabrics, metals, laminates and other composite materials, forestry and masonry products, and to most rigid plastics. Fully cured TRA-BOND 2130 is an effective electrical insulator, and further provides excellent resistance to weather, galvanic action, vapors, JP4 fuel, gasoline, lubricants and other petroleum products, mild acids and alkalis, salts, and other organic and inorganic compounds. Information provided by Tra-Con Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Tra-Con-Tra-Bond-2130-Medium-Viscosity-Epoxy-Adhesive.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.21 g/cc	1.21 g/cc	Mixed
Solids Content	100 %	100 %	Reactive Solids Content
Viscosity	12000 cP @Temperature 25.0 °C	12000 cP @Temperature 77.0 °F	After mixing

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	87	87	
Izod Impact, Notched	0.107 J/cm	0.200 ft-lb/in	

Thermal Properties	Metric	English	Comments
CTE, linear	52.0 $\mu\text{m}/\text{m}\cdot^\circ\text{C}$ @Temperature 20.0 °C	28.9 $\mu\text{in}/\text{in}\cdot^\circ\text{F}$ @Temperature 68.0 °F	
Maximum Service Temperature, Air	125 °C	257 °F	
Minimum Service Temperature, Air	-60.0 °C	-76.0 °F	

Optical Properties	Metric	English	Comments
Transmission, Visible	90 %	90 %	transparent; thickness not quantified

Electrical Properties	Metric	English	Comments
Volume Resistivity	6.00e+13 ohm-cm	6.00e+13 ohm-cm	

Electrical Properties	9.80e+9 ohm-cm Metric	9.80e+9 ohm-cm English	Comments
	@Temperature 100 °C	@Temperature 212 °F	
Dielectric Constant	4.1	4.1	
	@Frequency 1000 Hz	@Frequency 1000 Hz	
Dielectric Strength	16.5 kV/mm	420 kV/in	
Dissipation Factor	0.020	0.020	
	@Frequency 1000 Hz	@Frequency 1000 Hz	

Processing Properties	Metric	English	Comments
Cure Time	240 min	4.00 hour	
	@Temperature 65.0 °C	@Temperature 149 °F	
	1440 min	24.0 hour	
	@Temperature 25.0 °C	@Temperature 77.0 °F	
Pot Life	20 min	20 min	

Descriptive Properties	Value	Comments
Color	Clear, Transparent	
Mix Ratio, parts by weight	100/25	Resin/Hardener
Outgassing, NASA	Passes	
Thixotropic Index	1	

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