

Tra-Con Tra-Bond 2147 Thixotropic Epoxy/Polyamide Adhesive

Category : Polymer , Adhesive , Thermoset , Epoxy

Material Notes:

TRA-BOND 2147 is a thixotropic (thick paste) polymer epoxy/polyamide system developed for industrial adhesive and sealing applications where the combination of high fill, easy handling, good wetting, toughness, and superior mechanical properties are required. This easy-to-use, amber-colored epoxy adhesive system has a moderate pot life and a low exotherm. It cures at room temperature, and develops strong bonds to most material surfaces, including many metals, rigid plastics, glass, ceramics, leather, rubber, wood and concrete. Fully cured TRA-BOND 2147 is a tough, resilient adhesive with good low temperature electrical, mechanical and impact resistant properties, superior thermal shock resistance, low permeability to gases and vapors, good dimensional stability and outstanding resistance to water, weather, oxygen and ozone, most petroleum products, mild acids and alkalis, and many other chemicals. Information provided by Tra-Con Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Tra-Con-Tra-Bond-2147-Thixotropic-EpoxyPolyamide-Adhesive.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.13 g/cc	1.13 g/cc	Mixed
Solids Content	100 %	100 %	Reactive Solids Content
Viscosity	60000 cP @Temperature 25.0 °C	60000 cP @Temperature 77.0 °F	After mixing

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	75	75	
Elongation at Yield	10 %	10 %	
Adhesive Bond Strength	17.2 MPa	2500 psi	Lap shear, alum to alum

Thermal Properties	Metric	English	Comments
CTE, linear	64.0 µm/m-°C @Temperature 20.0 °C	35.6 µin/in-°F @Temperature 68.0 °F	
Maximum Service Temperature, Air	110 °C	230 °F	
Minimum Service Temperature, Air	-60.0 °C	-76.0 °F	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.20e+14 ohm-cm	1.20e+14 ohm-cm	
Dielectric Constant	3.35 @Frequency 1000 Hz	3.35 @Frequency 1000 Hz	

Electrical Properties	Metric	English	Comments
Dissipation Factor	0.010	0.010	
	@Frequency 1000 Hz	@Frequency 1000 Hz	

Processing Properties	Metric	English	Comments
Cure Time	240 min	4.00 hour	
	@Temperature 65.0 °C	@Temperature 149 °F	
	1440 min	24.0 hour	
	@Temperature 25.0 °C	@Temperature 77.0 °F	
Pot Life	75 min	75 min	

Descriptive Properties	Value	Comments
Color	Amber	
Mix Ratio, parts by weight	105/105	Resin/Hardener

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