

Tra-Con Tra-Bond Ablebond 868-7U Thixotropic Epoxy Adhesive

Category : Polymer , Adhesive , Thermoset , Epoxy

Material Notes:

Ablebond 868-7UNF is the unfilled version of 868-7, a nonsagging, flexible epoxy adhesive. Information provided by Tra-Con Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Tra-Con-Tra-Bond-Ablebond-868-7U-Thixotropic-Epoxy-Adhesive.php

Physical Properties	Metric	English	Comments
Viscosity	10000 cP	10000 cP	After mixing
	@Temperature 25.0 °C	@Temperature 77.0 °F	

Mechanical Properties	Metric	English	Comments
Adhesive Bond Strength	26.2 MPa	3800 psi	Lap shear, alum to alum

Processing Properties	Metric	English	Comments
Cure Time	30.0 min	0.500 hour	
	@Temperature 125 °C	@Temperature 257 °F	
	60.0 min	1.00 hour	
	@Temperature 75.0 °C	@Temperature 167 °F	
Shelf Life	12.0 Month	12.0 Month	
	@Temperature -40.0 °C	@Temperature -40.0 °F	

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