

## Tra-Con Tra-Bond FDA8T Food and Drug Application Thixotropic Flexible Epoxy Adhesive

Category: Polymer, Adhesive, Thermoset, Epoxy

## **Material Notes:**

TRA-BOND FDA-8T EPOXY ADHESIVE is a thixotropic epoxy resin system specifically developed for bonding applications in accordance with Title 21, U.S. Code of Federal Regulations, Food and Drug Administration (FDA) Chapter 1, Sub Part B, Sections 175.105 and 175.300. This two-part amber adhesive is easily mixed, used and cured at room temperature for bonding, laminating and repair applications by manufacturers of food preparation, processing and packaging equipment, and by manufacturers of catheters, hearing aids, dental products and other biomedical instruments and devices. TRA-BOND FDA-8T EPOXY ADHESIVE is an effective electrical insulator, and it provides low permeability to gases and vapors, and good resistance to water, weather, galvanic action, petroleum solvents, lubricants and fuels, mild acids and alkalis, and to many other organic and inorganic compounds. Information provided by Tra-Con Inc.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Tra-Con-Tra-Bond-FDA8T-Food-and-Drug-Application-Thixotropic-Flexible-Epoxy-Adhesive.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.12 g/cc	1.12 g/cc	Mixed
Solids Content	100 %	100 %	Reactive Solids Content
Viscosity	42000 cP	42000 cP	After mixing
	@Temperature 25.0 °C	@Temperature 77.0 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	60	60	

Thermal Properties	Metric	English	Comments
CTE, linear	53.0 μm/m-°C	29.4 μin/in-°F	
CTE, IIIIeai	@Temperature 20.0 °C	@Temperature 68.0 °F	
Maximum Service Temperature, Air	145 °C	293 °F	
Minimum Service Temperature, Air	-70.0 °C	-94.0 °F	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+14 ohm-cm	1.00e+14 ohm-cm	
Dielectric Constant	3.35	3.35	
	@Frequency 1000 Hz	@Frequency 1000 Hz	
Dielectric Strength	16.1 kV/mm	410 kV/in	



Processing Properties	Metric	English	Comments
Cure Time	120 min	2.00 hour	
	@Temperature 65.0 °C	@Temperature 149 °F	
	1440 min	24.0 hour	
	@Temperature 25.0 °C	@Temperature 77.0 °F	
Pot Life	180 min	180 min	

Descriptive Properties	Value	Comments
Color	Cloudy Amber	
Mix Ratio, parts by weight	100/92	Resin/Hardener
Thixotropic Index	6.2	5 rpm/50 rpm

## **Contact Songhan Plastic Technology Co.,Ltd.**

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