

Tra-Con Tra-Duct 916H02 Room Temperature Cure, Conductive Silver Epoxy Adhesive

Category: Polymer, Adhesive, Thermoset, Epoxy, Electrically Conductive, Filled/Reinforced Thermoset

Material Notes:

TRA-DUCT 916H02 is an electrically conducting silver-filled epoxy compound recommended for electronic bonding and sealing applications that require a combination of good mechanical and electrical properties. This two-part, smooth paste formulation of refined pure silver and epoxy is free of solvents and copper or carbon additives. It develops strong, durable, electrically and thermally conducting bonds and coatings between many different and dissimilar materials such as metals, ceramics, glass and plastic laminates. TRA-DUCT 916H02 cures at room temperature and can be used as a cold solder for heat-sensitive components where hot-soldering is impractical. It also can be used for the assembly and repair of electrical modules, printed circuits, wave guides, flat cables and high frequency shields. Information provided by Tra-Con Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Tra-Con-Tra-Duct-916H02-Room-Temperature-Cure-Conductive-Silver-Epoxy-Adhesive.php

Physical Properties	Metric	English	Comments
Viscosity	14000 cP	14000 cP	Mixed (cp #52, 10 rpm)
	@Temperature 25.0 °C	@Temperature 77.0 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	89	89	72 hrs @ 25°C
	90	90	1 hr @ 65°C
Adhesive Bond Strength	7.72 MPa	1120 psi	Lap shear, alum to alum, 72 hrs @ 25°C
	11.0 MPa	1590 psi	Lap shear, alum to alum, 1 hr @ 65°C

Thermal Properties	Metric	English	Comments
Glass Transition Temp, Tg	71.0 °C	160 °F	Ultimate Tg

Electrical Properties	Metric	English	Comments
Volume Resistivity	0.010 ohm-cm	0.010 ohm-cm	cured 1 hr @ 65°C
	0.010 ohm-cm	0.010 ohm-cm	cured 72 hrs @ 25°C

Processing Properties	Metric	English	Comments
Cure Time	60.0 min	1.00 hour	
	@Temperature 65.0 °C	@Temperature 149 °F	



Processing Properties	4320 min Metric	72 Chour English	Comments
	@Temperature 25.0 °C	@Temperature 77.0 °F	

Descriptive Properties	Value	Comments
Color	Amber	Hardener
	Silver	Cured
Mix Ratio, parts by weight	100/6	Resin/Hardener
Thixotropic Index	2.3	1 rpm/10 rpm
Working Life hours	1	

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