

Unitika TERRAMAC TE-2000 Polylactic Acid (PLA)

Category : Polymer , Renewable/Recycled Polymer , Thermoplastic , Polylactic Acid (PLA) Biopolymer

Material Notes:

Basic grade, Injection grade. Bio-based materials produced from annually renewable raw materials. Information provided by Unitika Ltd.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Unitika-TERRAMAC-TE-2000-Polylactic-Acid-PLA.php

Physical Properties	Metric	English	Comments
Density	1.25 g/cc	0.0452 lb/in ³	ISO 1183
Linear Mold Shrinkage	0.0030 - 0.0050 cm/cm	0.0030 - 0.0050 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	63.0 MPa	9140 psi	ISO 527
Elongation at Break	4.0 %	4.0 %	ISO 527
Flexural Strength	106 MPa	15400 psi	ISO 178
Flexural Modulus	4.30 GPa	624 ksi	ISO 178
Charpy Impact, Notched	0.160 J/cm ²	0.761 ft-lb/in ²	ISO 179

Thermal Properties	Metric	English	Comments
Melting Point	170 °C	338 °F	
Maximum Service Temperature, Air	240 °C	464 °F	
Deflection Temperature at 0.46 MPa (66 psi)	58.0 °C	136 °F	ISO 75

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	130 - 170 °C	266 - 338 °F	
Middle Barrel Temperature	180 - 220 °C	356 - 428 °F	
Front Barrel Temperature	180 - 220 °C	356 - 428 °F	
Nozzle Temperature	180 - 220 °C	356 - 428 °F	
Mold Temperature	10.0 - 30.0 °C	50.0 - 86.0 °F	actual surface temp
Back Pressure	0.490 - 1.47 MPa	71.1 - 213 psi	gage pressure

Descriptive Properties	Value	Comments
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Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com
Email : sales@lookpolymers.com
Tel : +86 021-51131842
Mobile : +86 13061808058
Skype : lookpolymers
Address : United North Road 215,Fengxian District, Shanghai City,China