

Universal Wire Works Greek Ascoloy (AMS 5817) Filler Metal

Category : Metal , Ferrous Metal , Stainless Steel , Superalloy , Iron Base

Material Notes:

Greek Ascoloy is primarily used for gas metal arc and gas tungsten arc welding of corrosion resistant steels of similar composition. Information provided by Universal Wire Works for their line of welding wire and filler metal.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Universal-Wire-Works-Greek-Ascoloy-AMS-5817-Filler-Metal.php

Component Elements Properties	Metric	English	Comments
Aluminum, Al	<= 0.15 %	<= 0.15 %	
Carbon, C	<= 0.20 %	<= 0.20 %	
Chromium, Cr	13 %	13 %	
Copper, Cu	<= 0.50 %	<= 0.50 %	
Iron, Fe	>= 79.5 %	>= 79.5 %	As Remainder
Manganese, Mn	<= 0.50 %	<= 0.50 %	
Molybdenum, Mo	<= 0.50 %	<= 0.50 %	
Nickel, Ni	2.0 %	2.0 %	
Phosphorous, P	<= 0.040 %	<= 0.040 %	
Silicon, Si	<= 0.50 %	<= 0.50 %	
Sulfur, S	<= 0.030 %	<= 0.030 %	
Tin, Sn	<= 0.050 %	<= 0.050 %	
Tungsten, W	3.0 %	3.0 %	

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