

Universal Wire Works No. 6 Cobalt Alloy Welding Wire

Category: Metal, Nonferrous Metal, Cobalt Alloy, Superalloy

Material Notes:

Universal No. 6 is a cobalt-chromium-tungsten alloy suited for applications requiring extreme impact resistance at elevated temperatures, exhaust valve contact surfaces, hot and cold trimmer dies and pump shafts are some examples of No. 6 uses. Hardness characteristics remain intact under operation temperatures to 1500°F. The excellent resistance to impact and high temperatures allow Universal No.6 to be used in severe applications where a hardness of Rc 40 - 47 is required. Machinability: Use carbide tools. Information provided by Universal Wire Works for their line of welding wire and filler metal.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Universal-Wire-Works-No-6-Cobalt-Alloy-Welding-Wire.php

Physical Properties	Metric	English	Comments
Density	8.39 g/cc	0.303 lb/in ³	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell C	40 - 47	40 - 47	
Tensile Strength, Ultimate	793 MPa	115000 psi	
Compressive Strength	1540 MPa	224000 psi	

Thermal Properties	Metric	English	Comments
Melting Point	1270 °C	2320 °F	
Maximum Service Temperature, Air	816 °C	1500 °F	

Component Elements Properties	Metric	English	Comments
Carbon, C	1.0 %	1.0 %	
Chromium, Cr	28.5 %	28.5 %	
Cobalt, Co	60 - 61 %	60 - 61 %	As Remainder
Iron, Fe	2.0 %	2.0 %	
Molybdenum, Mo	<= 1.0 %	<= 1.0 %	
Nickel, Ni	2.0 %	2.0 %	
Silicon, Si	1.0 %	1.0 %	
Tungsten, W	4.5 %	4.5 %	



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