

## Wall Colmonoy COLMONOY® 6 PTA Nickel-Base Hard Surfacing Alloy With Chromium Boride

Category: Metal, Metal Matrix Composite, Nonferrous Metal, Nickel Alloy

## **Material Notes:**

Description: Optimized formulation to offset dilution and alloy loss from the arc. Designed for PTA Application. Applications: Colmonoy 6

PTA is designed for plasma transferred arc (PTA) application. Information provided by Wall Colmonoy Corporation.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Wall-Colmonoy-COLMONOY-6-PTA-Nickel-Base-Hard-Surfacing-Alloy-With-Chromium-Boride.php

| Physical Properties | Metric    | English                  | Comments |
|---------------------|-----------|--------------------------|----------|
| Density             | 7.93 g/cc | 0.286 lb/in <sup>3</sup> |          |

| Mechanical Properties | Metric  | English | Comments    |
|-----------------------|---------|---------|-------------|
| Hardness, Rockwell C  | 49 - 54 | 49 - 54 | single pass |
|                       | 56 - 61 | 56 - 61 | double pass |

| Component Elements Properties | Metric | English | Comments   |
|-------------------------------|--------|---------|------------|
| Boron, B                      | 2.1 %  | 2.1 %   |            |
| Carbon, C                     | 1.1 %  | 1.1 %   |            |
| Chromium, Cr                  | 20 %   | 20 %    |            |
| Iron, Fe                      | 5.7 %  | 5.7 %   |            |
| Nickel, Ni                    | 65.5 % | 65.5 %  | As Balance |
| Silicon, Si                   | 5.6 %  | 5.6 %   |            |

| Processing Properties  | Metric  | English | Comments           |
|------------------------|---------|---------|--------------------|
| Processing Temperature | 1070 °C | 1950 °F | fusing temperature |

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