

Wellman Wellamid® GF1864-WBK1 Nylon 6, 20% Glass Fiber Reinforced

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, 20% Glass Fiber Filled

Material Notes:

All information provided by Wellman Engineered Resins.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Wellman-Wellamid-GF1864-WBK1-Nylon-6-20-Glass-Fiber-Reinforced.php

Physical Properties	Metric	English	Comments
Density	1.28 g/cc	0.0462 lb/in ³	ISO 1183-87
Linear Mold Shrinkage, Flow	0.0030 - 0.0070 cm/cm	0.0030 - 0.0070 in/in	DIS 294-4
Linear Mold Shrinkage, Transverse	0.0080 - 0.012 cm/cm	0.0080 - 0.012 in/in	DIS 294-4

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	120 MPa	17400 psi	ISO 527-93
Elongation at Break	3.0 %	3.0 %	ISO 527-93
Flexural Strength	170 MPa	24700 psi	ISO 178-93
Flexural Modulus	6.00 GPa	870 ksi	ISO 178-93
Izod Impact, Notched (ISO)	6.00 kJ/m ²	2.86 ft-lb/in ²	ISO 180-93

Thermal Properties	Metric	English	Comments
Melting Point	220 °C	428 °F	ISO 3146
Deflection Temperature at 1.8 MPa (264 psi)	200 °C	392 °F	ISO 75-93

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